





Test Report issued under the responsibility of:



TEST REPORT IEC 60335-2-96 Safety of household and similar electrical appliances Part 2 : Particular requirements for flexible sheet heating elements for room heating	
Report Reference No.:	21142352 003
Date of issue	26.02.2010
Total number of pages.....:	83 pages
CB Testing Laboratory	TÜV Rheinland LGA Products
Address.....:	Am Grauen Stein 29 51105 Köln
Applicant's name	M-Therm Comfort-Heating GmbH
Address.....:	Bromberger Strasse 10 56566 Neuwied
Test specification:	
Standard	IEC 60335-2-96:2002 (First Edition) + A1:2003 (incl. Corrigendum 1:2003) in conjunction with IEC 60335-1:2001 (4. Edition) (incl. Corrigendum 1:2002) + A1:2004 + A2:2006 (incl. Corrigendum 1:2006)
Test procedure.....:	CE LVD (EN 60335 group deviations and amendments on pages 77 – 82)
Non-standard test method.....:	N/A
Test Report Form No.	IEC60335_2_96B
Test Report Form(s) Originator	KEMA Quality B.V.
Master TRF	Dated 2009-04
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Test item description :	Room Heating System
Trade Mark	
Manufacturer.....:	Same as applicant
Model/Type reference	Control units: HS6.2; HS 12.2 Heating elements: Wanddirektheizung; Fußbodendirektheizung; Fliesendirektheizung
Ratings.....:	Control unit AC 230V (mod.HS 6.2) 600W or (mod HS 12.2) 1200W ; Heating elements: 24V 150W

Testing procedure and testing location:	
<input checked="" type="checkbox"/> CB Testing Laboratory:	TÜV Rheinland LGA Products GmbH
Testing location/ address	Am Grauen Stein 51105 Köln
<input type="checkbox"/> Associated CB Laboratory:	
Testing location/ address	
Tested by (name + signature).....:	M.Becher 
Approved by (+ signature)	M. Lüttmann
<input type="checkbox"/> Testing procedure: TMP	
Tested by (name + signature).....:	
Approved by (+ signature)	
Testing location/ address	
<input type="checkbox"/> Testing procedure: WMT	
Tested by (name + signature).....:	
Witnessed by (+ signature).....:	
Approved by (+ signature)	
Testing location/ address	
<input type="checkbox"/> Testing procedure: SMT	
Tested by (name + signature).....:	
Approved by (+ signature)	
Supervised by (+ signature).....:	
Testing location/ address	
<input type="checkbox"/> Testing procedure: RMT	
Tested by (name + signature).....:	
Approved by (+ signature)	
Supervised by (+ signature).....:	
Testing location/ address	

<p>Summary of testing:</p> <p>- the tested items fulfils the requirements</p>	
<p>Tests performed (name of test and test clause):</p> <p>All tests with exception of clauses:</p> <p>18.101 18.102.3 18.102.4 18.103 22.102 (endurance tests up to 3000 hours in manufacturing lab evaluated and accepted for CE – due to LVD is not applicable to the heating mat (< 50V))</p>	<p>Testing location:</p> <p>Am Grauen Stein 51105 Köln Jagenbergstrasse 11 A 41468 Neuss (MoleTherm Forschung und Entwicklung GmbH)</p>
<p>Summary of compliance with National Differences:</p> <p>The tested room heating system fulfil also EN 60335-2-96:2002 (First Edition) + A1:2003 (incl. Corrigendum 1:2003) in conjunction with EN 60335-1:2002 (4. Edition) (incl. Corrigendum 1:2002) + A1:2004 + A2:2006 (incl. Corrigendum 1:2006)+ A 11:2004 + A 12:2006 + A 13:2008 (A 11:2004 + A 12:2006 + A 13:2008 documented at page 82)</p> <p>National deviations: Germany</p>	

Copy of marking plate:

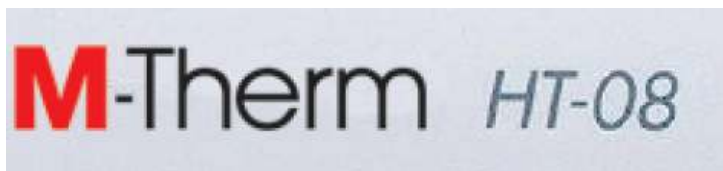
Control unit 6.2:



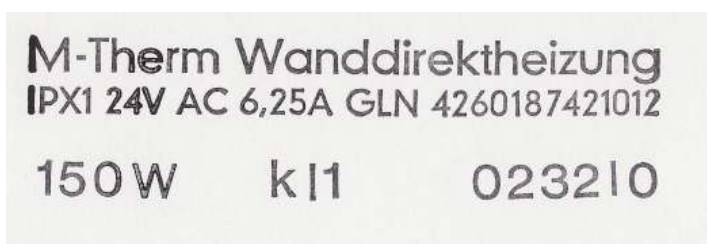
Control unit 12.2:



Thermostat:



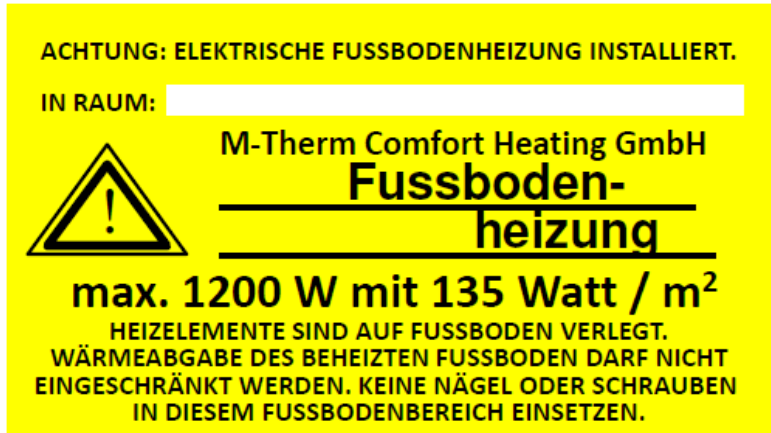
Heating element wall:



Heating element floor:

M-Therm
Fußbodendirektheizung
IPX1 150 W 24 V AC 6,25 A
01371

additional sticker :



Label for floor heater provided for installation below tiles :

**M-Therm Fliesendirektheizung
IPX1 150 W 24 VAC 6,25 A**

Remark : This information will be rolled in color onto the fleece on final product.

Test item particulars:	
Classification of installation and use.....:	Built-in
Supply Connection	Power supply cord with plug
.....:	
.....:	

Possible test case verdicts:	
- test case does not apply to the test object	: N/A
- test object does meet the requirement.....	: P (Pass)
- test object does not meet the requirement.....	: F (Fail)

Testing :	
Date of receipt of test item	: 17.02.2010 / store no.: 85128
Date (s) of performance of tests	: 17.02.2010

General remarks:

The test results presented in this report relate only to the object tested.
 This report shall not be reproduced, except in full, without the written approval of the Issuing testing laboratory.
 "(See Enclosure #)" refers to additional information appended to the report.
 "(See appended table)" refers to a table appended to the report.
 Throughout this report a comma is used as the decimal separator.

General product information:

The tested item is a room heating system comprising of:

- control unit HS 6.2 or HS 12.2
- room thermostat HT08
- heating mat "Wanddirektheizung" or "Fußbodendirektheizung"
(4 x 150W for HS 6.2 controller or 8 x 150 W for HS 12.2 controller)
- installation cable and material
- temperature sensor(PT 100) for installation below floor material



History of test report :		
Report No.	description	Remarks
21142352_002	Base test report	
21142352_003	Range of application extended for assembling under tiles. Construction of heaters not has been changed.	Only the relevant tests have been performed (construction check, user manual check) . Caused by SELV 24 V and short circuit protected transformer no additional risks recognizable acc. to the standard. This test report includes all test results of report 21142352_002. For spot check of Input power refer to table 10.

IEC 60335-2-96			
Clause	Requirement + Test	Result - Remark	Verdict
5	GENERAL CONDITIONS FOR THE TESTS		
	Tests performed according to cl. 5, e.g. nature of supply, sequence of testing, etc.		P
5.2	The test of clause 22.105 is carried out on the same sample as that for the test of clause 13.2 (IEC 60335-2-96, A1)		P
5.3	The test of clause 22.105 is carried out after the test of clause 13.2 (IEC 60335-2-96, A1)		P
5.6	Thermostats sensitive to room air temperature or outdoor air temperature are short-circuited (IEC 60335-2-96)	Separate room thermostat (HT-08) short circuited and not included in this tests	P
5.101	Heating units to be installed in walls above 2,3 m are to be tested for installation in ceilings (IEC 60335-2-96, A1)		N/A


6	CLASSIFICATION		
6.1	Protection against electric shock: Class 0, 0I, I, II, III	Control unit: cl. I Heating element: cl. III	P
6.2	Protection against harmful ingress of water - heating units for in a floor of concrete or similar are at least IP X7 - other heating units are at least IP X1 (IEC 60335-2-96)	Heating elements IPX1	P

7	MARKING AND INSTRUCTIONS		
7.1	Rated voltage or voltage range (V)	Control units: 230 V Wall heating element: 24V Floor heating element: 24 V	P
	Nature of supply	Control units: ~ Wall heating element: AC Floor heating element: AC	P
	Rated frequency (Hz)	Control units: 50 Hz	P
	Rated power input (W)	Control unit 6.2: 2x300W Control unit 12.2: 4x300W Hating elements: 150 W	P
	Rated current (A)	Control unit 6.2: 2,8 A Control unit 12.2: 5,6 A	P

IEC 60335-2-96			
Clause	Requirement + Test	Result - Remark	Verdict
	Manufacturer's or responsible vendor's name, trademark or identification mark	M-Therm	P
	Model or type reference	Control units: HS 6.2 HS 12.2 Heating elements: Wanddirektheizung Fußbodendirektheizung Thermostat: HT-08	P
	Symbol 5172 of IEC 60417, for Class II appliances		N/A
	IP number, other than IPX0	Control units: IP20 Wall heating element: IPX1 Floor heating element: IPX1	P
	Flexible sheet heating elements are marked with and placed at least once every 0,5 m : (IEC 60335-2-96)	Only 1 marking, located between connection points	P
	Symbol IEC 60417-5036, for the enclosure of electrically-operated water valves in external hose-sets for connection of an appliance to the water mains		N/A
7.2	Warning for stationary appliances for multiple supply		N/A
	Warning placed in vicinity of terminal cover		N/A
7.3	Range of rated values marked with the lower and upper limits separated by a hyphen		N/A
	Different rated values marked with the values separated by an oblique stroke		N/A
7.4	Appliances adjustable for different rated voltages, the voltage setting is clearly discernible		N/A
7.5	Appliances with more than one rated voltage or one or more rated voltage ranges, marked with rated input or rated current for each rated voltage or range, unless		N/A
	the power input is related to the arithmetic mean value of the rated voltage range		N/A
	Relation between marking for upper and lower limits of rated power input or rated current and voltage is clear		N/A
7.6	Correct symbols used		P
7.7	Connection diagram fixed to appliances to be connected to more than two supply conductors and appliances for multiple supply		N/A

IEC 60335-2-96			
Clause	Requirement + Test	Result - Remark	Verdict
7.8	Except for type Z attachment, terminals for connection to the supply mains indicated as follows:		
	- marking of terminals exclusively for the neutral conductor (N)		N/A
	- marking of protective earthing terminals (symbol 5019 of IEC 60417)		P
	- marking not placed on removable parts		P
7.9	Marking or placing of switches which may cause a hazard	 Main Switch	P
7.10	Indications of switches on stationary appliances and controls on all appliances by use of figures, letters or other visual means	O I	P
	The figure 0 indicates only OFF position, unless no confusion with the OFF position		P
7.11	Indication for direction of adjustment of controls	On digital thermostat	P
7.12	Instructions for safe use provided		P
	The instructions state that:		
	- the appliance is not to be used by children or persons with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction	In "Installationsanleitung, Digitaler Raumthermostat" at page 1: "Allgemeine Hinweise"	P
	- children being supervised not to play with the appliance	(see above)	P
7.12.1	Sufficient details for installation supplied		P
7.12.2	Stationary appliances not fitted with means for disconnection from the supply mains having a contact separation in all poles that provide full disconnection under overvoltage category III, the instructions state that means for disconnection must be incorporated in the fixed wiring in accordance with the wiring rules		N/A

IEC 60335-2-96			
Clause	Requirement + Test	Result - Remark	Verdict
7.12.3	Insulation of the fixed wiring in contact with parts exceeding 50 K during clause 11; instructions stating that the fixed wiring must be protected		N/A
7.12.4	Instructions for built-in appliances:		
	- dimensions of space		N/A
	- dimensions and position of supporting means		N/A
	- distances between parts and surrounding structure		N/A
	- dimensions of ventilation openings and arrangement		N/A
	- connection to supply mains and interconnection of separate components		N/A
	- allow disconnection of the appliance after installation, by accessible plug or a switch in the fixed wiring, unless		N/A
	a switch complying with 24.3		N/A
7.12.5	Replacement cord instructions, type X attachment with a specially prepared cord		N/A
	Replacement cord instructions, type Y attachment	Accordingly in manual of control unit	P
	Replacement cord instructions, type Z attachment		N/A
7.12.6	Caution in the instructions for heating appliances with a non-self-resetting thermal cut-out		N/A
7.12.7	Instructions for fixed appliances stating how the appliance is to be fixed		N/A
7.12.8	Instructions for appliances connected to the water mains:		
	- max. inlet water pressure (Pa)..... :		N/A
	- min. inlet water pressure, if necessary (Pa) :		N/A
	Instructions concerning new and old hose-sets for appliances connected to the water mains by detachable hose-sets		N/A
7.12.101	Instructions for applications in floors of concrete or similar (IEC 60335-2-96) (IEC 60335-2-96, A1)		N/A
7.12.102	Instructions for applications in metallic ceilings or metallic floors (IEC 60335-2-96)		N/A
7.12.103	Instructions for applications on floors where heating units can be covered by tiles (IEC 60335-2-96)	SELV construction	N/A

IEC 60335-2-96			
Clause	Requirement + Test	Result - Remark	Verdict
7.12.104	Instructions that work has to carried out by authorized persons (IEC 60335-2-96)		P
7.12.105	Instructions for storage heating applications (IEC 60335-2-96)		N/A
7.13	Instructions and other texts in an official language	German language checked	P
7.14	Marking clearly legible and durable and if used relating to the intended installation or heating mode, the superimposed rectangle shall have a height of at least 15 mm (IEC 60335-2-96, A1)	Labels checked : rubbing test with water	P
7.15	Marking on a main part		P
	Marking clearly discernible from the outside, if necessary after removal of a cover		P
	For portable appliances, cover can be removed or opened without a tool		N/A
	For stationary appliances, name, trademark or identification mark and model or type reference visible after installation		P
	For fixed appliances, name, trademark or identification mark and model or type reference visible after installation according to the instructions		N/A
	Indications for switches and controls placed on or near the components. Marking not on parts which can be positioned or repositioned in such a way that the marking is misleading		P
7.16	Marking of a possible replaceable thermal link or fuse link clearly visible with regard to replacing the link		P
7.101	Label with sufficient space provided (IEC 60335-2-96)	Sample: 	P

8	PROTECTION AGAINST ACCESS TO LIVE PARTS		
8.1	Adequate protection against accidental contact with live parts		P
8.1.1	Requirement applies for all positions, detachable parts removed		P

IEC 60335-2-96			
Clause	Requirement + Test	Result - Remark	Verdict
	Insertion or removal of lamps, protection against contact with live parts of the lamp cap		N/A
	Use of test probe B of IEC 61032: no contact with live parts		P
8.1.2	Use of test probe 13 of IEC 61032 through openings in class 0 appliances and class II appliances/ constructions: no contact with live parts		N/A
	Test probe 13 also applied through openings in earthed metal enclosures having a non-conductive coating: no contact with live parts		N/A
8.1.3	For appliances other than class II, use of test probe 41 of IEC 61032: no contact with live parts of visible glowing heating elements		N/A
8.1.4	Accessible part not considered live if:		
	- safety extra-low a.c. voltage: peak value not exceeding 42.4 V	24V heating elements	P
	- safety extra-low d.c. voltage: not exceeding 42.4 V		N/A
	- or separated from live parts by protective impedance		N/A
	If protective impedance: d.c. current not exceeding 2 mA, and		N/A
	a.c. peak value not exceeding 0.7 mA		N/A
	- for peak values over 42.4 V up to and including 450 V, capacitance not exceeding 0,1 μ F		N/A
	- for peak values over 450 V up to and including 15 kV, discharge not exceeding 45 μ C		N/A
	- for peak values over 15kV, the energy in the discharge not exceeding 350 mJ		N/A
8.1.5	Live parts protected at least by basic insulation before installation or assembly:		
	- built-in appliances		N/A
	- fixed appliances		N/A
	- appliances delivered in separate units		N/A
8.2	Class II appliances and constructions constructed so that there is adequate protection against accidental contact with basic insulation and metal parts separated from live parts by basic insulation only		N/A
	Only possible to touch parts separated from live parts by double or reinforced insulation		N/A

IEC 60335-2-96			
Clause	Requirement + Test	Result - Remark	Verdict
9	STARTING OF MOTOR-OPERATED APPLIANCES		
	Requirements and tests are specified in part 2 when necessary	Not applicable (IEC 60335-2-96)	N/A
10	POWER INPUT AND CURRENT		
10.1	Power input at normal operating temperature, rated voltage and normal operation not deviating from rated power input by more than shown in table 1	(see appended table)	P
	Test for an appliance with one or more rated voltage ranges		N/A
10.2	Current at normal operating temperature, rated voltage and normal operation not deviating from rated current by more than shown in table 2	(see appended table)	P
	Test for an appliance with one or more rated voltage ranges		N/A
11	HEATING		
11.1	No excessive temperatures in normal use		P
11.2	Placing and mounting of appliance as described		P
11.2.103	Installation of heating units in timber floor, concrete or similar material in framework as shown in Figure 103 or 104 (IEC 60335-2-96, A1)		N/A
11.3	Temperature rises, other than of windings, determined by thermocouples		P
	Temperature rises of windings determined by resistance method, unless		N/A
	the windings makes it difficult to make the necessary connections	Control unit transformer	P
11.4	Heating appliances operated under normal operation at 1.15 times rated power input	1,15 x 1200 W = 1380 W	P
11.5	Motor-operated appliances operated under normal operation at most unfavourable voltage between 0.94 and 1.06 times rated voltage		N/A
11.6	Combined appliances operated under normal operation at most unfavourable voltage between 0.94 and 1.06 times rated voltage:		N/A

IEC 60335-2-96			
Clause	Requirement + Test	Result - Remark	Verdict
11.7	Operation duration until steady conditions are established (IEC 60335-2-96)		P
11.8	Temperature rises not exceeding values in table 3	(see appended tables)	P
	Sealing compound does not flow out		P
	Protective devices do not operate, except		N/A
	components in protective electronic circuits tested for the number of cycles specified in 24.1.4		N/A

13	LEAKAGE CURRENT AND ELECTRIC STRENGTH AT OPERATING TEMPERATURE		
13.1	Leakage current not excessive and electric strength adequate		P
	Heating appliances operated at 1.15 times rated power input:	1380 W	P
	Motor-operated appliances and combined appliances supplied at 1.06 times rated voltage		N/A
	Protective impedance and radio interference filters disconnected before carrying out the tests		N/A
13.2	Leakage current measured by means of the circuit described in figure 4 of IEC 60990		P
	Leakage current measurements	(see appended table)	P
13.3	The appliance is disconnected from the supply		P
	Electric strength tests according to table 4	(see appended table)	P
	No breakdown during the tests		P

14	TRANSIENT OVERVOLTAGES		
	Appliances withstand the transient overvoltages to which they may be subjected		N/A
	Clearances having a value less than specified in table 16 subjected to an impulse voltage test, the test voltage specified in table 6	(see appended table)	N/A
	No flashover during the test, unless of functional insulation		N/A
	In case of flashover of functional insulation, the appliance complies with clause 19 with the clearance short circuited		N/A

IEC 60335-2-96			
Clause	Requirement + Test	Result - Remark	Verdict
15	MOISTURE RESISTANCE		
15.1	Enclosure provides the degree of moisture protection according to classification of the appliance		P
	Compliance checked as specified in 15.1.1, taking into account 15.1.2, followed by the electric strength test of 16.3		P
	No trace of water on insulation which can result in a reduction of clearances and creepage distances below values specified in clause 29		P
15.1.1	Appliances, other than IPX0, subjected to tests as specified in IEC 60529	14.2.1 IPX1 for heating element	P
	Water valves in external hoses for connection of an appliance to the water mains tested as specified for IPX7 appliances		N/A
15.1.2	Hand-held appliance turned continuously through the most unfavourable positions during the test		N/A
	Built-in appliances installed according to the instructions	Heating elements itself tested	N/A
	Appliances placed or used on the floor or table placed on a horizontal unperforated support		N/A
	Appliances normally fixed to a wall and appliances with pins for insertion into socket-outlets are mounted on a wooden board		N/A
	For IPX3 appliances, the base of wall mounted appliances is placed at the same level as the pivot axis of the oscillating tube		N/A
	For IPX4 appliances, the horizontal centre line of the appliance is aligned with the pivot axis of the oscillating tube		N/A
	However, for appliances normally used on the floor or table, the movement is limited to two times 90° for a period of 5 min, the support being placed at the level of the pivot axis of the oscillating tube		N/A
	Appliances normally fixed to a ceiling are mounted underneath a horizontal unperforated support, the pivot axis of the oscillating tube located at the level of the underside of the support		N/A

IEC 60335-2-96			
Clause	Requirement + Test	Result - Remark	Verdict
	For IPX4 appliances, the movement of the tube is limited to two times 90° from the vertical for a period of 5 min		N/A
	Wall-mounted appliances, take into account the distance to the floor stated in the instructions		N/A
	Appliances with type X attachment fitted with a flexible cord as described		N/A
	Detachable parts tested as specified		N/A
15.2	Spillage of liquid does not affect the electrical insulation		N/A
	Appliances with type X attachment fitted with a flexible cord as described		N/A
	Appliances incorporating an appliance inlet tested with or without an connector, whichever is most unfavourable		N/A
	Detachable parts removed		N/A
	Overfilling test with additional amount of water, over a period of 1 min (l)		N/A
	The appliance withstands the electric strength test of 16.3		N/A
	No trace of water on insulation that can result in a reduction of clearances and creepage distances below values specified in clause 29		N/A
15.3	Appliances proof against humid conditions		P
	Humidity test for 48 h in a humidity cabinet		P
	The appliance withstands the tests of clause 16		P

16	LEAKAGE CURRENT AND ELECTRIC STRENGTH		
16.1	Leakage current not excessive and electric strength adequate		P
	Protective impedance disconnected from live parts before carrying out the tests		N/A
16.2	Single-phase appliances: test voltage 1.06 times rated voltage.....	Controller: 244 V	P
	Three-phase appliances: test voltage 1.06 times rated voltage divided by $\sqrt{3}$		N/A
	Leakage current measurements	(see appended table)	P

IEC 60335-2-96			
Clause	Requirement + Test	Result - Remark	Verdict
16.3	Electric strength tests according to table 7	(see appended table)	P
	No breakdown during the tests		P

17	OVERLOAD PROTECTION OF TRANSFORMERS AND ASSOCIATED CIRCUITS		
	No excessive temperatures in transformer or associated circuits in event of short-circuits likely to occur in normal use	Main transformer separately approved EN 61558 by ENEC 13. Polytronik Typ: RSO 861171 1200VA (HS 12.2) Typ: RSO 861206 600VA (HS 6.2)	P
	Appliance supplied with 1.06 or 0.94 times rated voltage and the most unfavourable short-circuit or overload likely to occur in normal use applied..... :		N/A
	Temperature rise of insulation of the conductors of safety extra-low voltage circuits not exceeding the relevant value specified in table 3 by more than 15 K		N/A
	Temperature of the winding not exceeding the value specified in table 8,		N/A
	however limits do not apply to fail-safe transformers complying with sub-clause 15.5 of IEC 61558-1		N/A

18	ENDURANCE		
18.101	Connections from the heating element to the supply leads and interconnection lead are reliable. Test is carried out 400 cycles (IEC 60335-2-96)	Measured voltage max 8,95 mV (all. 22.5 mV)	P
18.102	Electrical connections between the resistance material and electrodes are reliable. No contact degradation or damage to the electrodes (IEC 60335-2-96)		P
18.102.1	Test with heating unit wounded on a cylindrical mandrel (IEC 60335-2-96)	No minimal bending radius in user manuals	N/A
18.102.2	Test with heating element fully covered (IEC 60335-2-96)	Freezing without influence to material; following flexing test (r=50mm) without deviations	P
18.102.3	Test for 1 000 cycles with heating unit in humidity cabinet (IEC 60335-2-96)		P

IEC 60335-2-96			
Clause	Requirement + Test	Result - Remark	Verdict
18.102.4	Test as 18.102.1 but for 2.000 cycles (IEC 60335-2-96)		P
18.102.5	Test with needle inserted into the resistance material (IEC 60335-2-96)	Um=1,63V Ur=22,3V d=52mm => ΔU=34,2V	P
18.103	The resistance of the heating unit shall not decrease significantly during use (IEC 60335-2-96)	R1= 14,10 / 14,35 / 14,17 Ω R2= 14,12 / 14,36 / 14,14 Ω	P

19	ABNORMAL OPERATION		
19.1	The risk of fire or mechanical damage under abnormal or careless operation obviated		P
	Electronic circuits so designed and applied that a fault will not render the appliance unsafe		P
	Appliances incorporating contactors or relays subjected to the test of 19.14, being carried out before the tests of 19.11	No relays working in clause 11	N/A
19.2	Test of appliance with heating elements with restricted heat dissipation; test voltage (V): power input of 0.85 times rated power input	HS 6.2: 510 W	P
19.3	Test of 19.2 repeated; test voltage (V): power input of 1.24 times rated power input	HS 12.2: 1488 W	P
19.4	Test conditions as in cl. 11, any control limiting the temperature during tests of cl. 11 short circuited	No limiters because of : Thermostats sensitive to room air temperature or outdoor air temperature are short-circuited in clause 11.	N/A
19.5	Test of 19.4 repeated on Class 0I and I appliances with tubular sheathed or embedded heating elements. No short-circuiting, but one end of the element connected to the elements sheath		N/A
	The test repeated with reversed polarity and the other end of the heating element connected to the sheath		N/A
	The test is not carried out on appliances intended to be permanently connected to fixed wiring and on appliances where an all-pole disconnection occurs during the test of 19.4		N/A
19.6	Appliances with PTC heating elements tested at rated voltage, establishing steady conditions		N/A

IEC 60335-2-96			
Clause	Requirement + Test	Result - Remark	Verdict
	The working voltage of the PTC heating element is increased by 5% and the appliance is operated until steady conditions are re-established. The voltage is then increased in similar steps until 1.5 times working voltage or until the PTC heating element ruptures		N/A
19.7	Stalling test by locking the rotor if the locked rotor torque is smaller than the full load torque or locking moving parts of other appliances		N/A
	Locked rotor, motor capacitors open-circuited or short-circuited, if required		N/A
	Locked rotor, capacitors open-circuited one at a time		N/A
	Test repeated with capacitors short-circuited one at a time, if required		N/A
	Appliances with timer or programmer supplied with rated voltage for each of the tests, for a period equal to the maximum period allowed		N/A
	Other appliances supplied with rated voltage for a period as specified		N/A
	Winding temperatures not exceeding values specified in table 8	(see appended table)	N/A
19.8	Three-phase motors operated at rated voltage with one phase disconnected		N/A
19.9	Running overload test on appliances incorporating motors intended to be remotely or automatically controlled or liable to be operated continuously		N/A
	Winding temperatures not exceeding values as specified	(see appended table)	N/A
19.10	Series motor operated at 1.3 times rated voltage for 1 min..... :		N/A
	During the test, parts not being ejected from the appliance		N/A
19.11	Electronic circuits, compliance checked by evaluation of the fault conditions specified in 19.11.2 for all circuits or parts of circuits, unless they comply with the conditions specified in 19.11.1		P
	Appliances incorporating a protective electronic circuit subjected to the tests of 19.11.3 and 19.11.4		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	Appliances having a switch with an off position obtained by electronic disconnection, or a switch placing the appliance in a stand-by mode, subjected to the tests of 19.11.4		N/A
	Appliances incorporating an electronic circuit that relies upon a programmable component to function correctly, subjected to the test of 19.11.4.8		N/A
19.11.1	Before applying the fault conditions a) to f) in 19.11.2, it is checked if circuits or parts of circuit meet both of the following conditions:		
	- the electronic circuit is a low-power circuit, that is, the maximum power at low-power points does not exceed 15 W according to the tests specified		N/A
	- the protection against electric shock, fire hazard, mechanical hazard or dangerous malfunction in other parts of the appliance does not rely on the correct functioning of the electronic circuit		N/A
19.11.2	Fault conditions applied one at a time, the appliance operated under conditions specified in cl. 11, but supplied at rated voltage, the duration of the tests as specified:		
	a) short circuit of functional insulation if clearances or creepage distances are less than the values specified in 29		N/A
	b) open circuit at the terminals of any component		P
	c) short circuit of capacitors, unless they comply with IEC 60384-14		N/A
	d) short circuit of any two terminals of an electronic component, other than integrated circuits. This fault condition is not applied between the two circuits of an optocoupler		P
	e) failure of triacs in the diode mode		N/A
	f) failure of an integrated circuit		P
	g) failure of an electronic power switching device		N/A
19.11.3	If the appliance incorporates a protective electronic circuit which operates to ensure compliance with clause 19, the relevant test is repeated with a single fault simulated, as indicated in a) to f) of 19.11.2		N/A
	During and after each test the following is checked:		
	- the temperature rise of the windings do not exceed the values specified in table 8		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	- the appliance complies with the conditions specified in 19.13		N/A
	- any current flowing through protective impedance not exceeding the limits specified in 8.1.4		N/A
	If a conductor of a printed board becomes open-circuited, the appliance is considered to have withstood the particular test, provided all three of the following conditions are met:		
	- the material of the printed circuit board withstands the burning test of annex E		N/A
	- any loosened conductor does not reduce the clearances or creepage distances between live parts and accessible metal parts below the values specified in cl. 29		N/A
	- the appliance withstands the tests of 19.11.2 with open-circuited conductor bridged		N/A
19.11.4	Appliances having a device with an off position obtained by electronic disconnection, or		N/A
	a device that can be placed in the stand-by mode,		N/A
	subjected to the tests of 19.11.4.1 to 19.11.4.7		N/A
	Appliances incorporating a protective electronic circuit subjected to the tests of 19.11.4.1 to 19.11.4.7, except that		N/A
	appliances operated for 30 s or 5 min during the test of 19.7 are not subjected to the tests for electromagnetic phenomena.		N/A
19.11.4.1	The appliance is subjected to electrostatic discharges in accordance with IEC 61000-4-2, test level 4		N/A
19.11.4.2	The appliance is subjected to radiated fields in accordance with IEC 61000-4-3, test level 3		N/A
19.11.4.3	The appliance is subjected to fast transient bursts in accordance with IEC 61000-4-4, test level 3 or 4 as specified		N/A
19.11.4.4	The power supply terminals of the appliance subjected to voltage surges in accordance with IEC 61000-4-5, test level 3 or 4 as specified		N/A
	Earthed heating elements in class I appliances disconnected		N/A
19.11.4.5	The appliance is subjected to injected currents in accordance with IEC 61000-4-6, test level 3		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
19.11.4.6	The appliance is subjected to the Class 3 voltage dips and interruptions in accordance with IEC 61000-4-11		N/A
19.11.4.7	The appliance is subjected to mains signals in accordance with IEC 61000-4-13, test level class 2		N/A
19.11.4.8	The appliance is supplied at rated voltage and operated under normal operation. After 60s the power supply is reduces to a level such that the appliance ceases to respond or a programmable component cease to operate.		N/A
	The appliance continues to operate normally or requires a manual operation to restart		N/A
19.12	If the safety of the appliance for any of the fault conditions specified in 19.11.2 depends on the operation of a miniature fuse-link complying with IEC 60127, the test is repeated, measuring the current flowing through the fuse-link; measured current (A); rated current of the fuse-link (A)..... :	In accordance to DIN 72581-3 for fuses Typ C Measured 100A / 15A fuse Prim. 6,3A fuse switched off.	P
19.13	During the tests the appliance does not emit flames, molten metal, poisonous or ignitable gas in hazardous amounts		P
	Temperature rises not exceeding the values shown in table 9	(see appended table)	P
	Compliance with cl. 8 not impaired		P
	If the appliance can still be operated it complies with 20.2		P
	Insulation, other than of class III appliance, withstand the electric strength test of 16.3, the test voltage specified in table 4:		
	- basic insulation..... :		P
	- supplementary insulation..... :		N/A
	- reinforced insulation..... :		N/A
	After operation or interruption of a control, clearances and creepage distances across the functional insulation withstanding the electric strength test of 16.3. the test voltage being twice the working voltage		N/A
	The appliance does not undergo a dangerous malfunction, and		P
	no failure of protective electronic circuits, if the appliance is still operable		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	Appliances tested with an electronic switch in the off position, or in the stand-by mode:		
	- do not become operational, or		N/A
	- if they become operational, do not result in a dangerous malfunction during or after the tests of 19.11.4		N/A
19.14	Appliances operated under the conditions of Clause 11. Contactors or relays contacts operating under the conditions of clause 11 short-circuited	No relays working in clause 11	N/A
19.101	Heating unit installed as in clause 11 and supplied at 1,1 times nominal voltage of the installation (IEC 60335-2-96)	To be deleted. (IEC 60335-2-96, A1)	N/A

20	STABILITY AND MECHANICAL HAZARDS		
20.1	Adequate stability	Not applicable (IEC 60335-2-96)	N/A

21	MECHANICAL STRENGTH		
21.1	Appliance has adequate mechanical strength and is constructed as to withstand rough handling		P
	Checked by applying blows to the appliance in accordance with test Ehb of IEC 60068-2-75, spring hammer test, impact energy 0,5 J		P
	If necessary, supplementary or reinforced insulation subjected to the electric strength test of 16.3		N/A
	If necessary, repetition of groups of three blows on a new sample		N/A
21.2	Accessible parts of solid insulation having strength to prevent penetration by sharp implements		N/A
	The insulation is tested as specified, unless		N/A
	the thickness of supplementary insulation is at least 1 mm and reinforced insulation is at least 2 mm		N/A
21.101	Fully covering the width of the heating element. Bending test through angle of 180 ° in both directions for three times. The heating unit shall withstand clause 16.3 and no damaging (IEC 60335-2-96)		P

IEC 60335-2-96			
Clause	Requirement + Test	Result - Remark	Verdict
21.102	Two heating units are subjected to the scratch test with a hardened steel pin. After the test the appliances shall withstand the tests of clause 16.3 (IEC 60335-2-96)		P
21.103	The part of the heating unit containing an insulated heating wire is tested with steel rod for 30 sec with a force of: - 600 N : heating units for application in floor or concrete - 300 N : heating units for other floor applications The heating units withstand the tests of clause 16.3 (IEC 60335-2-96) There shall be no penetration of the sheath (IEC 60335-2-96, A1)		N/A
21.104	A sample of the additional layer of material is scratched with a hardened steel pin for three times. There shall be no penetration of the material (IEC 60335-2-96, A1)		N/A

22	CONSTRUCTION		
22.1	Appliance marked with the first numeral of the IP system, relevant requirements of IEC 60529 are fulfilled	IP20 of control unit	P
22.2	Stationary appliance: means to provide all-pole disconnection from the supply provided, the following means being available:		
	- a supply cord fitted with a plug	On control unit	P
	- a switch complying with 24.3	On control unit	P
	- a statement in the instruction sheet that a disconnection incorporated in the fixed wiring is to be provided		N/A
	- an appliance inlet		N/A
	Single-pole switches and single-pole protective devices for the disconnection of heating elements in single-phase, permanently connected class 01 and class I appliances, connected to the phase conductor		N/A
22.3	Appliance provided with pins: no undue strain on socket-outlets		N/A
	Applied torque not exceeding 0.25 Nm		N/A

IEC 60335-2-96			
Clause	Requirement + Test	Result - Remark	Verdict
	Pull force of 50N to each pin after the appliance has been placed in the heating cabinet; when cooled to room temperature the pins are not displaced by more than 1mm		N/A
	Each pin subjected to a torque of 0.4Nm; the pins are not rotating unless rotating does not impair compliance with the standard		N/A
22.4	Appliance for heating liquids and appliance causing undue vibration not provided with pins for insertion into socket-outlets		N/A
22.5	No risk of electric shock when touching the pins of the plug, for appliances having a capacitor with rated capacitance exceeding 0,1 μ F, the appliance being disconnected from the supply at the instant of voltage peak		P
22.6	Electrical insulation not affected by condensing water or leaking liquid		N/A
	Electrical insulation of Class II appliances not affected in case of a hose rupture or seal leak		N/A
22.7	Adequate safeguards against the risk of excessive pressure in appliances provided with steam-producing devices		N/A
22.8	Electrical connections not subject to pulling during cleaning of compartments to which access can be gained without the aid of a tool, and that are likely to be cleaned in normal use		N/A
22.9	Insulation, internal wiring, windings, commutators and slip rings not exposed to oil, grease or similar substances		N/A
	Adequate insulating properties of oil or grease to which insulation is exposed		N/A
22.10	Not possible to reset voltage-maintained non-self-resetting thermal cut-outs by the operation of an automatic switching device incorporated within the appliance		N/A
	Non-self resetting thermal motor protectors have a trip-free action, unless		N/A
	they are voltage maintained		N/A
	Location or protection of reset buttons of non-self-resetting controls is so that accidental resetting is unlikely		N/A

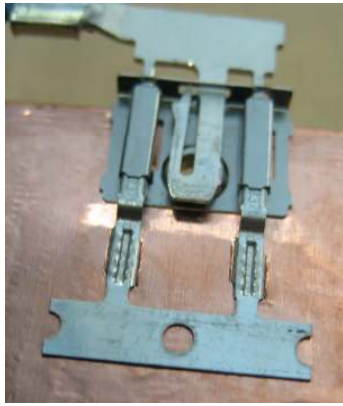
IEC 60335-2-96			
Clause	Requirement + Test	Result - Remark	Verdict
22.11	Reliable fixing of non-detachable parts that provide the necessary degree of protection against electric shock, moisture or contact with moving parts		P
	Obvious locked position of snap-in devices used for fixing such parts		N/A
	No deterioration of the fixing properties of snap-in devices used in parts that are likely to be removed during installation or servicing		N/A
	Tests as described		N/A
22.12	Handles, knobs etc. fixed in a reliable manner		N/A
	Fixing in wrong position of handles, knobs etc. indicating position of switches or similar components not possible		N/A
	Axial force 15 N applied to parts, the shape being so that an axial pull is unlikely to be applied		N/A
	Axial force 30 N applied to parts, the shape being so that an axial pull is likely to be applied		N/A
22.13	Unlikely that handles, when gripped as in normal use, make the operators hand touch parts having a temperature rise exceeding the value specified for handles which are held for short periods only		N/A
22.14	No ragged or sharp edges creating a hazard for the user in normal use, or during user maintenance		P
	No exposed pointed ends of self tapping screws etc., liable to be touched by the user in normal use or during user maintenance		P
22.15	Storage hooks and the like for flexible cords smooth and well rounded		N/A
22.16	Automatic cord reels cause no undue abrasion or damage to the sheath of the flexible cord, no breakage of conductors strands, no undue wear of contacts		N/A
	Cord reel tested with 6000 operations, as specified		N/A
	Electric strength test of 16.3, voltage of 1000 V applied		N/A
22.17	Spacers not removable from the outside by hand or by means of a screwdriver or a spanner		N/A
22.18	Current-carrying parts and other metal parts resistant to corrosion under normal conditions of use		P


IEC 60335-2-96			
Clause	Requirement + Test	Result - Remark	Verdict
22.19	Driving belts not used as electrical insulation		N/A
22.20	Direct contact between live parts and thermal insulation effectively prevented, unless material used is non-corrosive, non-hygroscopic and non-combustible	No live parts on heating element	N/A
	Compliance is checked by inspection and, if necessary, by appropriate test		N/A
22.21	Wood, cotton, silk, ordinary paper and fibrous or hygroscopic material not used as insulation, unless impregnated		P
	This requirement does not apply to magnesium oxide and mineral ceramic fibres used for the electrical insulation of heating elements		N/A
22.22	Appliances not containing asbestos		P
22.23	Oils containing polychlorinated biphenyl (PCB) not used		N/A
22.24	Bare heating elements adequately supported		N/A
	In case of rupture, the heating conductor is unlikely to come in contact with accessible metal parts		N/A
22.25	Sagging heating conductors cannot come into contact with accessible metal parts		N/A
22.26	The insulation between parts operating at safety extra-low voltage and other live parts complies with the requirements for double or reinforced insulation	Relevant transformer tested separately	P
22.27	Parts connected by protective impedance separated by double or reinforced insulation		N/A
22.28	Metal parts of Class II appliances conductively connected to gas pipes or in contact with water: separated from live parts by double or reinforced insulation		N/A
22.29	Class II appliances permanently connected to fixed wiring so constructed that the required degree of access to live parts is maintained after installation		N/A
22.30	Parts serving as supplementary or reinforced insulation fixed so that they cannot be removed without being seriously damaged, or		N/A
	so constructed that they cannot be replaced in an incorrect position, and so that if they are omitted, the appliance is rendered inoperable or manifestly incomplete		P

IEC 60335-2-96			
Clause	Requirement + Test	Result - Remark	Verdict
22.31	Clearances and creepage distances over supplementary and reinforced insulation not reduced below values specified in clause 29 as a result of wear		N/A
	Clearances and creepage distances between live parts and accessible parts not reduced below values for supplementary insulation, if wires, screws etc. become loose		N/A
22.32	Supplementary and reinforced insulation designed or protected against deposition of dirt or dust		N/A
	Supplementary insulation of natural or synthetic rubber resistant to ageing, or arranged and dimensioned so that creepage distances are not reduced below values specified in 29.2		N/A
	Ceramic material not tightly sintered, similar material or beads alone not used as supplementary or reinforced insulation		N/A
	Oxygen bomb test at 70 °C for 96 h and 16 h at room temperature		N/A
	Insulating material in which heating conductors are embedded is considered to be basic insulation and not reinforced insulation		N/A
22.33	Conductive liquids that are or may become accessible in normal use are not in direct contact with live parts		N/A
	For class II constructions, conductive liquids that are or may become accessible in normal use, not in direct contact with basic or reinforced insulation		N/A
	For class II constructions, conductive liquids which are in contact with live parts, not in direct contact with reinforced insulation		N/A
22.34	Shafts of operating knobs, handles, levers etc. not live, unless the shaft is not accessible when the part is removed		N/A
22.35	Handles, levers and knobs, held or actuated in normal use, not becoming live in the event of a failure of basic insulation		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	Such parts being of metal, and their shafts or fixings are likely to become live in the event of a failure of basic insulation, are either adequately covered by insulation material or their accessible parts are separated from their shafts or fixings by supplementary insulation		N/A
	This requirement does not apply to handles, levers and knobs on stationary appliances other than those of electrical components, provided they are either reliably connected to an earthing terminal or earthing contact, or separated from live parts by earthed metal		N/A
22.36	Handles continuously held in the hand in normal use are so constructed that when gripped as in normal use, the operators hand is not likely to touch metal parts, unless they are separated from live parts by double or reinforced insulation		N/A
22.37	Capacitors in Class II appliances not connected to accessible metal parts, unless complying with 22.42		N/A
	Metal casings of capacitors in Class II appliances separated from accessible metal parts by supplementary insulation, unless complying with 22.42		N/A
22.38	Capacitors not connected between the contacts of a thermal cut-out		N/A
22.39	Lamp holders used only for the connection of lamps		N/A
22.40	Motor-operated appliances and combined appliances intended to be moved while in operation, or having accessible moving parts, fitted with a switch to control the motor. The actuating member of the switch being easily visible and accessible		N/A
	Unless the appliance can operate continuously, automatically or remotely without giving rise to a hazard, appliances for remote operation being fitted with a switch. The actuating member of the switch being easily visible and accessible.		N/A
22.41	No components, other than lamps, containing mercury		N/A
22.42	Protective impedance consisting of at least two separate components		N/A
	Values specified in 8.1.4 not exceeded if any one of the components are short-circuited or open-circuited		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
22.43	Appliances adjustable for different voltages, accidental changing of the setting of the voltage unlikely to occur		N/A
22.44	Appliances shall not have an enclosure that is shaped or decorated like a toy		P
22.45	When air is used as reinforced insulation, clearances not reduced below the values specified in 29.1.4 due to deformation as a result of an external force applied to the enclosure		N/A
22.46	Software used in protective electronic circuits is software class B or C		N/A
22.47	Appliances connected to the water mains withstand the water pressure expected in normal use		N/A
	No leakage from any part, including any inlet water hose		N/A
22.48	Appliances connected to the water mains constructed to prevent backsiphonage of non-potable water		N/A
22.49	For remote operation, the duration of operation shall be set before the appliance can be started, unless		N/A
	the appliance switches off automatically or can operate continuously without hazard		N/A
22.50	Controls incorporated in the appliance take priority over controls actuated by remote operation		N/A
22.51	A control on the appliance being manually adjusted to the setting for remote operation before the appliance can be operated in this mode		N/A
	There is a visual indication showing that the appliance is adjusted for remote operation		N/A
	Manual setting and visual indication not necessary on appliances that can operate as follows, without giving rise to a hazard:		
	- operate continuously,		N/A
	- operate automatically, or		N/A
	- be operated remotely		N/A
22.52	Socket-outlets on appliances accessible to the user in accordance with the socket-outlet system used in the country in which the appliance is sold		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
22.101	The means of connection to the supply shall be securely fixed to the heating element. A force of 60 N is applied to each supply lead for one min. There shall be no damage to the leads, connections or heating element and the heating unit shall comply with clause 16.3 (IEC 60335-2-96)	See also 22.104 for connection inner wiring – heating mat	P
22.102	The insulation covering the connections and the edges of the heating element shall not affect the material of the heating element. after the test the heating unit shall withstand clause 16.3 (IEC 60335-2-96)		P
22.103	The sheets of electrical insulation of laminated flexible sheet heating elements shall be reliable bonded together (IEC 60335-2-96)		P
22.104	Connecting devices fitted to supply leads and interconnection leads are of class II construction and possible to separate them without the aid of a tool (IEC 60335-2-96)		P
22.105	Heating units of class II constructions to be installed under floors in damp locations shall not subject the user to excessive capacitive currents. The capacitive current shall not exceed 0,25 mA (IEC 60335-2-96, A1)	Not for installation in damp locations	N/A

23	INTERNAL WIRING		
23.1	Wireways smooth and free from sharp edges		P
	Wires protected against contact with burrs, cooling fins etc.		P
	Wire holes in metal well rounded or provided with bushings	At control unit 	P

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Clause	Requirement + Test	Result - Remark	Verdict
	Wiring effectively prevented from coming into contact with moving parts		N/A
23.2	Beads etc. on live wires cannot change their position, and are not resting on sharp edges or corners		N/A
	Beads inside flexible metal conduits contained within an insulating sleeve		N/A
23.3	Electrical connections and internal conductors movable relatively to each other not exposed to undue stress		P
	Flexible metallic tubes not causing damage to insulation of conductors		N/A
	Open-coil springs not used		N/A
	Adequate insulating lining provided inside a coiled spring, the turns of which touch one another		N/A
	No damage after 10 000 flexings for conductors flexed during normal use or 100 flexings for conductors flexed during user maintenance		N/A
	Electric strength test, 1000 V between live parts and accessible metal parts		N/A
23.4	Bare internal wiring sufficiently rigid and fixed		P
23.5	The insulation of internal wiring withstanding the electrical stress likely to occur in normal use		P
	No breakdown when a voltage of 2000 V is applied for 15 min between the conductor and metal foil wrapped around the insulation		P
23.6	Sleeving used as supplementary insulation on internal wiring retained in position by positive means		N/A
23.7	The colour combination green/yellow used only for earthing conductors		P
23.8	Aluminium wires not used for internal wiring		P
23.9	No lead-tin soldering of stranded conductors where they are subject to contact pressure, unless		P
	clamping means so constructed that there is no risk of bad contact due to cold flow of the solder		N/A
23.10	The insulation and sheath of internal wiring, incorporated in external hoses for the connection of an appliance to the water mains, at least equivalent to that of light polyvinyl chloride sheathed flexible cord (60227 IEC 52)		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
24	COMPONENTS		
24.1	Components comply with safety requirements in relevant IEC standards		P
	List of components	(see appended table)	P
	Components not tested and found to comply with relevant IEC standard for the number of cycles specified are tested in accordance with 24.1.1 to 24.1.9		N/A
	Components not tested and found to comply with relevant IEC standard, components not marked or not used in accordance with its marking, tested under the conditions occurring in the appliance		P
	Lampholders and starterholders not being tested and found to comply with the relevant IEC standard, tested as a part of the appliance and additionally according to the gauging and interchangeability requirements of the relevant IEC standard		N/A
24.1.1	Capacitors likely to be permanently subjected to the supply voltage and used for radio interference suppression or for voltage dividing, complying with IEC 60384-14, or		P
	tested according to annex F		N/A
24.1.2	Safety isolating transformers complying with IEC 61558-2-6, or		P
	tested according to annex G		N/A
24.1.3	Switches complying with IEC 61058-1, the number of cycles of operation being at least 10 000, or		P
	tested according to annex H		N/A
	If the switch operates a relay or contactor, the complete switching system is subjected to the test		N/A
24.1.4	Automatic controls complying with IEC 60730-1 with relevant part 2. The number of cycles of operation being:		
	- thermostats: 10 000		N/A
	- temperature limiters: 1 000		N/A
	- self-resetting thermal cut-outs: 300		N/A
	- voltage maintained non-self-resetting thermal cut-outs: 1000		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	- other non-self-resetting thermal cut-outs: 30		N/A
	- timers: 3 000		N/A
	- energy regulators: 10 000		N/A
	Thermal motor protectors are tested in combination with their motor under the conditions specified in Annex D		N/A
	For water valves containing live parts and that are incorporated in external hoses for connection of an appliance to the water mains, the degree of protection declared for subclause 6.5.2 of IEC 60730-2-8 is IPX7		N/A
24.1.5	Appliance couplers complying with IEC 60320-1		N/A
	However, appliances classified higher than IPX0, the appliance couplers complying with IEC 60320-2-3		N/A
	Interconnection couplers complying with IEC 60320-2-2		N/A
24.1.6	Small lamp holders similar to E10 lampholders complying with IEC 60238, the requirements for E10 lampholders being applicable		N/A
24.1.7	If the remote operation of the appliance is via a telecommunication network, the relevant standard for the telecommunication interface circuitry in the appliance is IEC 62151		N/A
24.1.8	The relevant standard for thermal links is IEC 60691. Thermal links not complying with IEC 60691 are considered to be an intentionally weak part for the purposes of Clause 19		N/A
24.1.9	Relays, other than motor starting relays, tested as part of the appliance		P
	They are also tested in accordance with Clause 17 of IEC 60730-1, the number of operations in 24.1.4 selected according to the relay function in the appliance	No corresponding number of operations	N/A
24.2	No switches or automatic controls in flexible cords		P
	No devices causing the protective device in the fixed wiring to operate in the event of a fault in the appliance		P
	No thermal cut-outs that can be reset by soldering		P

IEC 60335-2-96			
Clause	Requirement + Test	Result - Remark	Verdict
24.3	Switches intended for all-pole disconnection of stationary appliances are directly connected to the supply terminals and having a contact separation in all poles, providing full disconnection under overvoltage category III conditions		P
24.4	Plugs and socket-outlets for extra-low voltage circuits and heating elements, not interchangeable with plugs and socket-outlets listed in IEC 60083 or IEC 60906-1 or with connectors and appliance inlets complying with the standard sheets of IEC 60320-1		P
24.5	Capacitors in auxiliary windings of motors marked with their rated voltage and capacitance and used accordingly		N/A
	Voltage across capacitors in series with a motor winding does not exceed 1,1 times rated voltage, when the appliance is supplied at 1,1 times rated voltage under minimum load		N/A
24.6	Working voltage of motors connected to the supply mains and having basic insulation that is inadequate for the rated voltage of the appliance, not exceeding 42V		N/A
	In addition, the motors are complying with the requirements of Annex I		N/A
24.7	Hose-sets for connection of appliances to the water mains, complying with IEC 61770 and supplied with the appliance		N/A
24.101	Thermal cut-outs necessary for compliance with clause 19 are non self resetting with a trip-free mechanism (IEC 60335-2-96)		N/A
24.102	Controls and other components necessary for compliance with this standard are supplied with the flexible sheet heating element (IEC 60335-2-96) or sufficiently specified in the instructions for installation (IEC 60335-2-96, A1)		P

25	SUPPLY CONNECTION AND EXTERNAL FLEXIBLE CORDS		
25.1	Appliance not intended for permanent connection to fixed wiring, means for connection to the supply:		
	- supply cord fitted with a plug		P

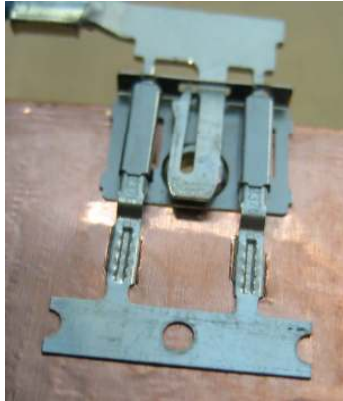
IEC 60335-2-96			
Clause	Requirement + Test	Result - Remark	Verdict
	- an appliance inlet having at least the same degree of protection against moisture as required for the appliance		N/A
	- pins for insertion into socket-outlets		N/A
25.2	Appliance not provided with more than one means of connection to the supply mains		N/A
	Stationary appliance for multiple supply may be provided with more than one means of connection, provided electric strength test of 1250 V for 1 min between each means of connection causes no breakdown		N/A
25.3	Appliance provided with a set of terminals for the connection to fixed wiring(IEC 60335-2-96)		N/A
	Appliance provided with a set of supply leads to fixed wiring (IEC 60335-2-96)		N/A
	Appliance provided with a supply cord to fixed wiring (IEC 60335-2-96)		N/A
	Heating units that can be cut on side shall be supplied with a suitable means for connection to the supply mains. Supply leads shall be double insulated or fitted with insulating sleeves of at least 300 mm long and thickness corresponding to 60245 IEC 53 (IEC 60335-2-96)		N/A
25.4	Cable and conduit entries, rated current of appliance not exceeding 16 A, dimension according to table 10		N/A
	Introduction of conduit or cable does not reduce clearances or creepage distances below values specified in 29		N/A
25.5	Method for assemble supply cord with the appliance:		
	- type X attachment		N/A
	- type Y attachment		P
	- type Z attachment is allowed (IEC 60335-2-96)		N/A
	Type X attachment, other than those with a specially prepared cord, not used for flat twin tinsel cords		N/A
25.6	Plugs fitted with only one flexible cord		P
25.7	Supply cords being one of the following types:		
	- rubber sheathed (at least 60245 IEC 53)		N/A
	- polychloroprene sheathed (at least 60245 IEC 57)		N/A

IEC 60335-2-96			
Clause	Requirement + Test	Result - Remark	Verdict
	- cross-linked polyvinyl chloride sheathed (at least 60245 IEC 87)		N/A
	Polyvinyl chloride sheathed: Not used if they are likely to touch metal parts having a temperature rise exceeding 75K during the test of Clause 11.		
	- light polyvinyl chloride sheathed cord (at least 60227 IEC 52), appliances not exceeding 3 kg		N/A
	- ordinary polyvinyl chloride sheathed cord (at least 60227 IEC 53), other appliances	H05VV-F	P
	Heat resistant polyvinyl chloride sheathed: Not used for type X attachment other than specially prepared cords.		
	- Heat-resistant light polyvinyl chloride sheathed cord (at least 60227 IEC 56), appliances not exceeding 3 kg		N/A
	- heat-resistant polyvinyl chloride sheathed cord (60227 IEC 57), other appliances		N/A
25.8	Nominal cross-sectional area of supply cords according to table 11; rated current (A); cross-sectional area (mm ²)..... :	< 6 A min. 3 x 0,75mm ²	P
25.9	Supply cord not in contact with sharp points or edges		P
25.10	Green/yellow core for earthing purposes in Class I appliance		P
25.11	Conductors of supply cords not consolidated by lead-tin soldering where they are subject to contact pressure, unless		P
	clamping means so constructed that there is no risk of bad contacts due to cold flow of the solder		N/A
25.12	Moulding the cord to part of the enclosure does not damage the insulation of the supply cord		P
25.13	Inlet opening so shaped as to prevent damage to the supply cord		P
	Unless the enclosure at the inlet opening is of insulation material, a non-detachable lining or bushing complying with 29.3 for supplementary insulation provided		P
	If unshathed supply cord, a similar additional bushing or lining is required, unless		N/A
	the appliance is class 0		N/A

IEC 60335-2-96			
Clause	Requirement + Test	Result - Remark	Verdict
25.14	Supply cords adequately protected against excessive flexing		N/A
	Flexing test:		
	- applied force (N)		N/A
	- number of flexings		N/A
	The test does not result in:		
	- short circuit between the conductors		N/A
	- breakage of more than 10% of the strands of any conductor		N/A
	- separation of the conductor from its terminal		N/A
	- loosening of any cord guard		N/A
	- damage, within the meaning of the standard, to the cord or the cord guard		N/A
	- broken strands piercing the insulation and becoming accessible		N/A
25.15	Conductors of the supply cord relieved from strain, twisting and abrasion by use of cord anchorage		P
	The cord cannot be pushed into the appliance to such an extent that the cord or internal parts of the appliance can be damaged		P
	Pull and torque test of supply cord, values shown in table 10: pull (N); torque (not on automatic cord reel) (Nm)	100 N 0,25 Nm	P
	Max. 2 mm displacement of the cord, and conductors not moved more than 1 mm in the terminals		P
	Creepage distances and clearances not reduced below values specified in 29.1		P
25.16	Cord anchorages for type X attachments constructed and located so that:		
	- replacement of the cord is easily possible		N/A
	- it is clear how the relief from strain and the prevention of twisting are obtained		N/A
	- they are suitable for different types of cord		N/A
	- cord cannot touch the clamping screws of cord anchorage if these screws are accessible, unless separated from accessible metal parts by supplementary insulation		N/A

IEC 60335-2-96			
Clause	Requirement + Test	Result - Remark	Verdict
	- the cord is not clamped by a metal screw which bears directly on the cord		N/A
	- at least one part of the cord anchorage securely fixed to the appliance, unless part of a specially prepared cord		N/A
	- screws which have to be operated when replacing the cord do not fix any other component, if applicable		N/A
	- if labyrinths can be bypassed the test of 25.15 is nevertheless withstood		N/A
	- for Class 0, 0I and I appliances: they are of insulating material or are provided with an insulating lining, unless a failure of the insulation of the cord does not make accessible metal parts live		N/A
	- for Class II appliances: they are of insulating material, or if of metal, they are insulated from accessible metal parts by supplementary insulation		N/A
25.17	Adequate cord anchorages for type Y and Z attachment		P
25.18	Cord anchorages only accessible with the aid of a tool, or		P
	so constructed that the cord can only be fitted with the aid of a tool		P
25.19	Type X attachment, glands not used as cord anchorage in portable appliances		N/A
	Tying the cord into a knot or tying the cord with string not used		P
25.20	Conductors of the supply cord for type Y and Z attachment adequately additionally insulated		P
25.21	Space for supply cord for type X attachment or for connection of fixed wiring constructed to permit checking of conductors with respect to correct positioning and connection before fitting any cover, no risk of damage to the conductors when fitting the cover, no contact with accessible metal parts if a conductor becomes loose, etc.		N/A
	For portable appliances, the uninsulated end of a conductor prevented from any contact with accessible metal parts, unless the end of the cord is such that the conductors are unlikely to slip free		N/A
25.22	Appliance inlet:		

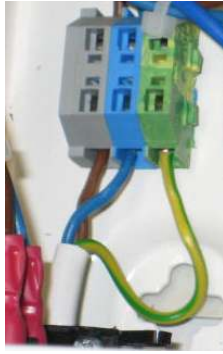
IEC 60335-2-96			
Clause	Requirement + Test	Result - Remark	Verdict
	- live parts not accessible during insertion or removal		N/A
	- connector can be inserted without difficulty		N/A
	- the appliance is not supported by the connector		N/A
	- is not for cold conditions if temp. rise of external metal parts exceeds 75 K, unless the supply cord is not likely to touch such metal parts		N/A
25.23	Interconnection cords comply with the requirements for the supply cord, except as specified	Wires for heating mat	P
	If necessary, electric strength test of 16.3		N/A
25.24	Interconnection cords not detachable without the aid of a tool if compliance with the standard is impaired when they are disconnected		P
25.25	Dimensions of pins compatible with the dimensions of the relevant socket-outlet. Dimensions of pins and engagement face in accordance with the relevant plug in IEC 60083		N/A

26	TERMINALS FOR EXTERNAL CONDUCTORS		
26.1	Appliances provided with terminals or equally effective devices for connection of external conductors		P
	Terminals only accessible after removal of a non-detachable cover		P
	However, earthing terminals may be accessible if a tool is required to make the connections and means are provided to clamp the wire independently from its connection		N/A
	Heating units shall not incorporate screw-type terminals (IEC 60335-2-96)		P

IEC 60335-2-96			
Clause	Requirement + Test	Result - Remark	Verdict
26.2	Appliances with type X attachment and appliances for connection to fixed wiring provided with terminals in which connections are made by means of screws, nuts or similar devices, unless the connections are soldered		N/A
	Screws and nuts serve only to clamp supply conductors, except		N/A
	internal conductors, if so arranged that they are unlikely to be displaced when fitting the supply conductors		N/A
	If soldered connections used, the conductor so positioned or fixed that reliance is not placed on soldering alone		N/A
	Soldering alone used, barriers provided, clearances and creepage distances satisfactory if the conductor becomes free at the soldered joint		N/A
26.3	Terminals for type X attachment and for connection to fixed wiring so constructed that the conductor is clamped between metal surfaces with sufficient contact pressure and without damaging the conductor		N/A
	Terminals for type X attachment and those for connection to fixed wiring so fixed that when tightening or loosening the clamping means:		
	- the terminal does not loosen		N/A
	- internal wiring is not subjected to stress		N/A
	- clearances and creepage distances are not reduced below the values in 29		N/A
	Compliance checked by inspection and by the test of subclause 9.6 of IEC 60999-1, the torque applied being equal to two-thirds of the torque specified. Nominal diameter of thread (mm); screw category; torque (Nm):		N/A
26.4	Terminals for type X attachment, except those with a specially prepared cord, and those for connection to fixed wiring, no special preparation of conductors required, and so constructed or placed that conductors prevented from slipping out		N/A
26.5	Terminals for type X attachment so located or shielded that if a wire of a stranded conductor escapes, no risk of accidental connection to other parts that result in a hazard		N/A

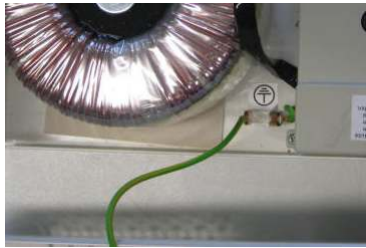
IEC 60335-2-96			
Clause	Requirement + Test	Result - Remark	Verdict
	Stranded conductor test, 8 mm insulation removed		N/A
	No contact between live parts and accessible metal parts and, for class II constructions, between live parts and metal parts separated from accessible metal parts by supplementary insulation only		N/A
26.6	Terminals for type X attachment and for connection to fixed wiring suitable for connection of conductors with required cross-sectional area according to table 13; rated current (A); nominal cross-sectional area (mm ²)		N/A
	Terminals only suitable for a specially prepared cord		N/A
26.7	Terminals for type X attachment accessible after removal of a cover or part of the enclosure		N/A
26.8	Terminals for the connection to fixed wiring, including the earthing terminal, located close to each other		N/A
26.9	Terminals of the pillar type constructed and located as specified		N/A
26.10	Terminals with screw clamping and screwless terminals not used for flat twin tinsel cords, unless conductors ends fitted with a device suitable for screw terminals		N/A
	Pull test of 5 N to the connection		N/A
26.11	For type Y and Z attachment: soldered, welded, crimped and similar connections may be used		P
	For Class II appliances: the conductor so positioned or fixed that reliance is not placed on soldering, welding or crimping alone		N/A
	For Class II appliances: soldering, welding or crimping alone used, barriers provided, clearances and creepage distances satisfactory if the conductor becomes free		N/A

27	PROVISION FOR EARTHING		
27.1	Accessible metal parts of Class 0I and I appliances, permanently and reliably connected to an earthing terminal or contact of the appliance inlet		P
	Earthing terminals not connected to neutral terminal		P
	Class 0, II and III appliance have no provision for earthing		N/A

IEC 60335-2-96			
Clause	Requirement + Test	Result - Remark	Verdict
	Safety extra-low voltage circuits not earthed, unless protective extra-low voltage circuits		N/A
27.2	Clamping means adequately secured against accidental loosening		P
	Terminals used for the connection of external equipotential bonding conductors allow connection of conductors of 2.5 to 6 mm ² , and		N/A
	do not provide earthing continuity between different parts of the appliance		N/A
	Conductors cannot be loosened without the aid of a tool		P
27.3	For detachable parts that are plugged into another part of the appliance, and having an earth connection, the earth connection made before and separated after current-carrying connections when removing the part		N/A
	For appliances with supply cord, current-carrying conductors become taut before earthing conductor, if the cord slips out of the cord anchorage		P
27.4	No risk of corrosion resulting from contact between metal of earthing terminal and other metal		P
	Adequate resistance to corrosion of coated or uncoated parts providing earthing continuity, other than parts of a metal frame or enclosure		P
	Parts of steel providing earthing continuity provided at the essential areas with an electroplated coating, thickness at least 5 µm		P
	Adequate protection against rusting of parts of coated or uncoated steel, only intended to provide or transmit contact pressure		P
	In case of aluminium alloys precautions taken to avoid risk of corrosion		N/A
27.5	Low resistance of connection between earthing terminal and earthed metal parts		P

IEC 60335-2-96			
Clause	Requirement + Test	Result - Remark	Verdict
	This requirement does not apply to connections providing earthing continuity in the protective extra-low voltage circuit, provided that clearances of basic insulation are based on the rated voltage of the appliance		N/A
	Resistance not exceeding 0,1 Ω at the specified low-resistance test	< 0,05 Ω	P
27.6	The printed conductors of printed circuit boards shall not be used to provide earthing continuity in hand-held appliances.		N/A
	They may be used to provide earthing continuity in other appliances if at least two tracks are used with independent soldering points and the appliance complies with 27.5 for each circuit		N/A

28	SCREWS AND CONNECTIONS		
28.1	Fixings, electrical connections and connections providing earthing continuity withstand mechanical stresses	Screws for enclosure of control unit	P
	Screws not of soft metal liable to creep, such as zinc or aluminium		P
	Diameter of screws of insulating material min. 3 mm		N/A
	Screws of insulating material not used for any electrical connection or connections providing earthing continuity		N/A
	Screws used for electrical connections or connections providing earthing continuity screw into metal		P
	Screws not of insulating material if their replacement by a metal screw can impair supplementary or reinforced insulation		N/A
	Type X attachment, screws to be removed for replacement of supply cord or for user maintenance, not of insulating material if their replacement by a metal screw can impair basic insulation		N/A
	For screws and nuts; test as specified	(see appended table)	P
28.2	Electrical connections and connections providing earthing continuity constructed so that contact pressure not transmitted through insulating material liable to shrink or distort, unless shrinkage or distortion compensated		P

IEC 60335-2-96			
Clause	Requirement + Test	Result - Remark	Verdict
	This requirement does not apply to electrical connections in circuits carrying a current not exceeding 0.5A		N/A
28.3	Space-threaded (sheet metal) screws only used for electrical connections if they clamp the parts together		N/A
	Thread-cutting (self-tapping) screws and thread rolling screws only used for electrical connections if they generate a full form standard machine screw thread		N/A
	Thread-cutting (self-tapping) screws not used if they are likely to be operated by the user or installer		N/A
	Thread-cutting, thread rolling and space threaded screws may be used in connections providing earthing continuity provided it is not necessary to disturb the connection:		
	- in normal use,		N/A
	- during user maintenance,		N/A
	- when replacing a supply cord having a type X attachment, or		N/A
	- during installation		N/A
	At least two screws being used for each connection providing earthing continuity, unless	plus separate PE wire between base and lid of the control unit 	P
	the screw forms a thread having a length of at least half the diameter of the screw		N/A
	Thread-cutting and space-threaded screws may be used in connections providing earthing continuity, provided unnecessary to disturb the connection and at least two screws are used for each connection		N/A
28.4	Screws and nuts that make mechanical connection secured against loosening if they also make electrical connections or connections providing earthing continuity		P
	Rivets for electrical connections or connections providing earthing continuity secured against loosening if subjected to torsion		N/A


IEC 60335-2-96			
Clause	Requirement + Test	Result - Remark	Verdict
29	CLEARANCES, CREEPAGE DISTANCES AND SOLID INSULATION		
	Clearances, creepage distances and solid insulation withstand electrical stress		P
	For coatings used on printed circuits boards to protect the microenvironment (Type 1) or to provide basic insulation (Type 2), annex J applies..... :		N/A
	The microenvironment is pollution degree 1 under Type 1 coating		N/A
	No clearance or creepage distance requirements under Type 2 coating		N/A
29.1	Clearances not less than the values specified in table 16, taking into account the rated impulse voltage for the overvoltage categories of table 15, unless		P
	for basic insulation and functional insulation they comply with the impulse voltage test of clause 14		N/A
	However, if the construction is affected by wear, distortion, movement of the parts or during assembly, the clearances for rated impulse voltages of 1500V and above are increased by 0,5 mm and the impulse voltage test is not applicable		N/A
	Impulse voltage test not applicable:		
	- when the microenvironment is pollution degree 3		N/A
	- for basic insulation of class 0 and class 01 appliances		N/A
	Appliances are in overvoltage category II		P
	Clearances less than specified in table 16 not allowed for basic insulation of class 0 and class 01 appliances,		N/A
	or if pollution degree 3 is applicable		N/A
	Compliance is checked by inspection and measurements as specified		P
29.1.1	Clearances of basic insulation withstand the overvoltages, taking into account the rated impulse voltage		P
	Clearance at the terminals of tubular sheathed heating elements may be reduced to 1mm if the microenvironment is pollution degree 1		N/A

IEC 60335-2-96			
Clause	Requirement + Test	Result - Remark	Verdict
	Lacquered conductors of windings considered to be bare conductors		P
29.1.2	Clearances of supplementary insulation not less than those specified for basic insulation in table 16		N/A
29.1.3	Clearances of reinforced insulation not less than those specified for basic insulation in table 16, but using the next higher step for rated impulse voltage		N/A
29.1.4	For functional insulation, the values of table 16 are applicable, unless		P
	the appliance complies with clause 19 with the functional insulation short-circuited		N/A
	Lacquered conductors of windings considered to be bare conductors		P
	However, clearances at crossover points are not measured		P
	Clearance between surfaces of PTC heating elements may be reduced to 1mm		N/A
29.1.5	Appliances having higher working voltage than rated voltage, the voltage used for determining clearances from table 16 is the sum of the rated impulse voltage and the difference between the peak value of the working voltage and the peak value of the rated voltage		N/A
	If the secondary winding of a step-down transformer is earthed, or if there is an earthed screen between the primary and secondary windings, clearances of basic insulation on the secondary side not less than those specified in table 16, but using the next lower step for rated impulse voltage		N/A
	Circuits supplied with a voltage lower than rated voltage, clearances of functional insulation based on the working voltage used as the rated voltage in table 15		N/A
29.2	Creepage distances not less than those appropriate for the working voltage, taking into account the material group and the pollution degree		P
	Pollution degree 2 applies, unless		P
	precautions taken to protect the insulation; pollution degree 1		N/A
	insulation subjected to conductive pollution; pollution degree 3		N/A

IEC 60335-2-96			
Clause	Requirement + Test	Result - Remark	Verdict
	Compliance is checked by inspection and measurements as specified		P
29.2.1	Creepage distances of basic insulation not less than specified in table 17		P
	For pollution degree 1, creepage distance not less than the minimum specified for the clearance in table 16, if the clearance has been checked according to the test of clause 14		N/A
29.2.2	Creepage distances of supplementary insulation at least as specified for basic insulation in table 17		N/A
29.2.3	Creepage distances of reinforced insulation at least double as specified for basic insulation in table 17		N/A
29.2.4	Creepage distances of functional insulation not less than specified in table 18		P
	Creepage distances may be reduced if the appliance complies with clause 19 with the functional insulation short-circuited		N/A
29.3	Supplementary and reinforced insulation having adequate thickness, or a sufficient number of layers, to withstand the electrical stresses		N/A
	Compliance checked by:		
	- measurement, in accordance with 29.3.1, or		N/A
	- an electric strength test in accordance with 29.3.2, or		N/A
	- an assessment of the thermal quality of the material combined with an electric strength test, in accordance with 29.3.3		N/A
29.3.1	Supplementary insulation having a thickness of at least 1 mm		N/A
	Reinforced insulation having a thickness of at least 2 mm		N/A
29.3.2	Each layer of material withstand the electric strength test of 16.3 for supplementary insulation		N/A
	Supplementary insulation consisting of at least 2 layers		N/A
	Reinforced insulation consisting of at least 3 layers		N/A
29.3.3	The insulation is subjected to the dry heat test Bb of IEC 60068-2-2, followed by		N/A

IEC 60335-2-96			
Clause	Requirement + Test	Result - Remark	Verdict
	the electric strength test of 16.3		N/A
	If the temperature rise during the tests of Clause 19 does not exceed the value specified in Table 3, the test of IEC 60068-2-2 is not carried out		N/A

30	RESISTANCE TO HEAT AND FIRE		
30.1	External parts of non-metallic material,		P
	parts supporting live parts, and		P
	thermoplastic material providing supplementary or reinforced insulation,		N/A
	sufficiently resistant to heat		N/A
	Ball-pressure test according to IEC 60695-10-2		P
	External parts: at 40 °C plus the maximum temperature rise determined during the test of clause 11, or at 75 °C , whichever is the higher; temperature (°C)	Plastic parts of control unit (bushing)	P
	Parts supporting live parts: at 40°C plus the maximum temperature rise determined during the test of clause 11, or at 125°C , whichever is the higher; temperature (°C)	Terminal control unit	P
	Parts of thermoplastic material providing supplementary or reinforced insulation, 25°C plus the maximum temperature rise determined during clause 19, if higher; temperature (°C)		N/A
	The test is not applicable to flexible sheet heating elements. The test of clause 25.1 and 25.4 of IEC 60884-1 are applicable (IEC 60335-2-96)	No plastic connection parts acc. to IEC 60884-1 25.1 / 25.4 => N/A	P
30.2	Parts of non-metallic material adequately resistant to ignition and spread of fire		P
	This requirement does not apply to decorative trims, knobs and other parts unlikely to be ignited or to propagate flames that originate inside the appliance		N/A
	Compliance checked by the test of 30.2.1. In addition:		P
	- attended appliances, 30.2.2 applies		N/A
	- unattended appliances, 30.2.3 applies		P
	Appliances for remote operation, 30.2.3 applies		N/A
	Base material of printed circuit board, 30.2.4 applies		P

IEC 60335-2-96			
Clause	Requirement + Test	Result - Remark	Verdict
30.2.1	Glow-wire test of IEC 60695-2-11 at 550 °C, unless	Plastic parts of control unit (bushing)	P
	the material is classified at least HB40 according to IEC 60695-11-10		N/A
	Parts for which the glow-wire test cannot be carried out meet the requirements in ISO9772 for category HBF material		N/A
30.2.3	Appliances operated while unattended, tested as specified in 30.2.3.1 and 30.2.3.2		P
	Tests not applicable to conditions as specified		N/A
30.2.3.1	Parts of insulating material supporting connections carrying a current exceeding 0.2A during normal operation, and		P
	parts of non-metallic material within a distance of 3mm,		P
	subjected to the glow-wire test of IEC 60695-2-11 with a test severity of 850 °C		P
	Glow-wire test not carried out on parts of material classified as having a glow-wire flammability index of at least 850 °C according to IEC 60695-2-12		N/A
	Glow-wire test not carried out on small parts that comply with the needle-flame test of Annex E or on small parts of material classified as V-0 or V-1 according to IEC 60695-11-10		N/A
	Test as specified for an interposed shielding material		N/A
30.2.3.2	Parts of non-metallic material supporting current-carrying connections, and		P
	parts of non-metallic material within a distance of 3mm,		P
	subjected to glow-wire test of IEC 60695-2-11		P
	Test not carried out on material having a glow-wire ignition temperature according to IEC 60695-2-13 of at least:		N/A

IEC 60335-2-96			
Clause	Requirement + Test	Result - Remark	Verdict
	-775°C, for connections carrying a current exceeding 0,2A during normal operation		N/A
	-675°C, for other connections		N/A
	When the glow-wire test of IEC 60695-2-11 is carried out, the temperatures are:		
	-750°C, for connections carrying a current exceeding 0,2A during normal operation		P
	-650°C, for other connections		N/A
	If a flame persists longer than 2 s during the test, parts above the connection, as specified, subjected to the needle-flame test of annex E, unless		N/A
	the material is classified as V-0 or V-1 according to IEC 60695-11-10		N/A
30.2.4	Base material of printed circuit boards subjected to needle-flame test of annex E		P
	Test not applicable to conditions as specified		N/A

31	RESISTANCE TO RUSTING		
	Relevant ferrous parts adequately protected against rusting		P

32	RADIATION, TOXICITY AND SIMILAR HAZARDS		
	Appliance shall not emit harmful radiation, present a toxic or similar hazard due to their operation in normal use	see test acc. to EN 50366: 2003 + A1 at the end of this report	P
	Relevant tests specified in part 2, if necessary		N/A

A	ANNEX A (INFORMATIVE) ROUTINE TESTS		
	Description of routine tests to be carried out by the manufacturer		N/A

B	ANNEX B (NORMATIVE) APPLIANCES POWERED BY RECHARGEABLE BATTERIES		
	The following modifications to this standard are applicable for appliances powered by batteries that are recharged in the appliance		N/A

IEC 60335-2-96			
Clause	Requirement + Test	Result - Remark	Verdict
	This annex does not apply to battery chargers		N/A
3.1.9	Appliance operated under the following conditions:		
	-the appliance, supplied by its fully charged battery, operated as specified in relevant part 2		N/A
	-the battery is charged, the battery being initially discharged to such an extent that the appliance cannot operate		N/A
	-if possible, the appliance is supplied from the supply mains through its battery charger, the battery being initially discharged to such an extent that the appliance cannot operate. The appliance is operated as specified in relevant part 2		N/A
	If the appliance incorporates inductive coupling between two parts that are detachable from each other, the appliance is supplied from the supply mains with the detachable part removed		N/A
3.6.2	Part to be removed in order to discard the battery is not considered to be detachable		N/A
5.101	Appliances supplied from the supply mains tested as specified for motor-operated appliances		N/A
7.1	Battery compartment for batteries intended to be replaced by the user, marked with battery voltage and polarity of the terminals		N/A
7.12	The instructions for appliances incorporating batteries intended to be replaced by the user includes required information		N/A
	Details about how to remove batteries containing materials hazardous to the environment given		N/A
7.15	Markings placed on the part of the appliance connected to the supply mains		N/A
8.2	Appliances having batteries that according to the instruction may be replaced by the user need only have basic insulation between live parts and the inner surface of the battery compartment		N/A
	If the appliance can be operated without batteries, double or reinforced insulation required		N/A
11.7	The battery is charged for the period described		N/A
19.1	Appliances subjected to tests of 19.101, 19.102 and 19.103		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
19.101	Appliances supplied at rated voltage for 168 h, the battery being continually charged		N/A
19.102	Short-circuiting of the terminals of the battery, being fully charged, for appliances having batteries that can be removed without the aid of a tool		N/A
19.103	Appliances having batteries replaceable by the user supplied at rated voltage under normal operation with the battery removed or in any position allowed by the construction		N/A
21.101	Appliances having pins for insertion into socket-outlets have adequate mechanical strength, checked according to procedure 2 of IEC 68-2-32		N/A
	Part of the appliance incorporating the pins subjected to the free fall test, procedure 2, of IEC 60068-2-32, the number of falls being:		
	- 100, the mass of part does not exceed 250 g		N/A
	- 50, the mass of part exceeds 250 g		N/A
	After the test, the requirements of 8.1, 15.1.1, 16.3 and clause 29 are met		N/A
22.3	Appliances having pins for insertion into socket-outlets tested as fully assembled as possible		N/A
25.13	An additional lining or bushing not required for interconnection cords operating at safety extra-low voltage		N/A
30.2	For parts of the appliance connected to the supply mains during the charging period, 30.2.3 applies		N/A
	For other parts, 30.2.2 applies		N/A

C	ANNEX C (NORMATIVE) AGEING TEST ON MOTORS		
	Tests, as described, carried out when doubt with regard to the temperature classification of the insulation of a motor winding		N/A

D	ANNEX D (NORMATIVE) THERMAL MOTOR PROTECTORS		
	Applicable to appliances having motors that incorporate thermal motor protectors		N/A

IEC 60335-2-96			
Clause	Requirement + Test	Result - Remark	Verdict
E	ANNEX E (NORMATIVE) NEEDLE-FLAME TEST		
	Needle-flame test carried out in accordance with IEC 60695-11-5, with the following modifications:		P
7	Severities		
	The duration of application of the test flame is 30 s ± 1 s		P
9	Test procedure		
9.1	The specimen so arranged that the flame can be applied to a vertical or horizontal edge as shown in the examples of figure 1		P
9.2	The first paragraph does not apply		P
	If possible, the flame is applied at least 10 mm from a corner		P
9.3	The test is carried out on one specimen		P
	If the specimen does not withstand the test, the test may be repeated on two additional specimens, both withstanding the test		P
11	Evaluation of test results		
	The duration of burning not exceeding 30 s		P
	However, for printed circuit boards, the duration of burning not exceeding 15 s		P

F	ANNEX F (NORMATIVE) CAPACITORS		
	Capacitors likely to be permanently subjected to the supply voltage, and used for radio interference suppression or voltage dividing, comply with the following clauses of IEC 60384-14, with the following modifications:		N/A
1.5	Terminology		
1.5.3	Class X capacitors tested according to subclass X2		N/A
1.5.4	This subclause is applicable		N/A
1.6	Marking		
	Items a) and b) are applicable		N/A
3.4	Approval testing		

IEC 60335-2-96			
Clause	Requirement + Test	Result - Remark	Verdict
3.4.3.2	Table II is applicable as described		N/A
4.1	Visual examination and check of dimensions		
	This subclause is applicable		N/A
4.2	Electrical tests		
4.2.1	This subclause is applicable		N/A
4.2.5	This subclause is applicable		N/A
4.2.5.2	Only table IX is applicable		N/A
	Values for test A apply		N/A
	However, for capacitors in heating appliances the values for test B or C apply		N/A
4.12	Damp heat, steady state		
	This subclause is applicable		N/A
	Only insulation resistance and voltage proof are checked		N/A
4.13	Impulse voltage		
	This subclause is applicable		N/A
4.14	Endurance		
	Subclauses 4.14.1, 4.14.3, 4.14.4 and 4.14.7 applicable		N/A
4.14.7	Only insulation resistance and voltage proof are checked		N/A
	Visual examination, no visible damage		N/A
4.17	Passive flammability test		
	This subclause is applicable		N/A
4.18	Active flammability test		
	This subclause is applicable		N/A

G	ANNEX G (NORMATIVE) SAFETY ISOLATING TRANSFORMERS		
	The following modifications to this standard are applicable for safety isolating transformers:	Tested and certified separately	N/A
7	Marking and instructions		
7.1	Transformers for specific use marked with:		

IEC 60335-2-96			
Clause	Requirement + Test	Result - Remark	Verdict
	-name, trademark or identification mark of the manufacturer or responsible vendor		N/A
	-model or type reference		N/A
17	Overload protection of transformers and associated circuits		
	Fail-safe transformers comply with subclause 15.5 of IEC 61558-1		N/A
22	Construction		
	Subclauses 19.1 and 19.1.2 of IEC 61558-2-6 are applicable		N/A
29	Clearances, creepage distances and solid insulation		
29.1, 29.2 and 29.3	The distances specified in items 2a, 2c and 3 in table 13 of IEC 61558-1 apply		N/A

H	ANNEX H (NORMATIVE) SWITCHES		
	Switches comply with the following clauses of IEC 61058-1, as modified:		
	-The tests of IEC 61058-1 carried out under the conditions occurring in the appliance	Tested and certified separately	N/A
	-Before being tested, switches are operated 20 times without load		N/A
8	Marking and documentation		
	Switches are not required to be marked		N/A
	However, switches that can be tested separately from the appliance marked with the manufacturer's name or trade mark and the type reference		N/A
13	Mechanism		
	The tests may be carried out on a separate sample		N/A
15	Insulation resistance and dielectric strength		
15.1	Not applicable		N/A
15.2	Not applicable		N/A
15.3	Applicable for full disconnection and micro-disconnection		N/A
17	Endurance		
	Compliance is checked on three separate appliances or switches		N/A

IEC 60335-2-96			
Clause	Requirement + Test	Result - Remark	Verdict
	For 17.2.4.4, the number of cycles is 10 000, unless otherwise specified in 24.1.3 of the relevant part 2 of IEC 60335		N/A
	Switches for operation under no load and which can be operated only by a tool and switches operated by hand that are interlocked so that they cannot be operated under load, are not subjected to the tests		N/A
	Subclauses 17.2.2 and 17.2.5.2 not applicable		N/A
	The ambient temperature during the test is that occurring in the appliance during the test of Clause 11 in IEC 60335-1		N/A
	Temperature rise of the terminals not more than 30 K above the temperature rise measured in clause 11 of IEC 60335-1		N/A
20	Clearances, creepage distances, solid insulation and coatings of rigid printed board assemblies		
	This clause is applicable to clearances and creepage distances for functional insulation, across full disconnection and micro-disconnection, as stated in table 24		N/A

I	ANNEX I (NORMATIVE) MOTORS HAVING BASIC INSULATION THAT IS INADEQUATE FOR THE RATED VOLTAGE OF THE APPLIANCE		
	The following modifications to this standard are applicable for motors having basic insulation that is inadequate for the rated voltage of the appliance:		N/A
8	Protection against access to live parts		
8.1	Metal parts of the motor are considered to be bare live parts		N/A
11	Heating		
11.3	Temperature rise of the body of the motor is determined instead of the temperature rise of the windings		N/A
11.8	Temperature rise of the body of the motor, where in contact with insulating material, not exceeding values in table 3 for the relevant insulating material		N/A
16	Leakage current and electric strength		

IEC 60335-2-96			
Clause	Requirement + Test	Result - Remark	Verdict
16.3	Insulation between live parts of the motor and its other metal parts not subjected to the test		N/A
19	Abnormal operation		
19.1	The tests of 19.7 to 19.9 not carried out		N/A
19.101	Appliance operated at rated voltage with each of the following fault conditions:		
	- short circuit of the terminals of the motor, including any capacitor incorporated in the motor circuit		N/A
	- short circuit of each diode of the rectifier		N/A
	- open circuit of the supply to the motor		N/A
	- open circuit of any parallel resistor, the motor being in operation		N/A
	Only one fault simulated at a time, the tests carried out consecutively		N/A
22	Construction		
22.101	For class I appliances incorporating a motor supplied by a rectifier circuit, the d.c. circuit being insulated from accessible parts of the appliance by double or reinforced insulation		N/A
	Compliance checked by the tests specified for double and reinforced insulation		N/A

J	ANNEX J (NORMATIVE) COATED PRINTED CIRCUIT BOARDS		
	Testing of protective coatings of printed circuit boards carried out in accordance with IEC 60664-3 with the following modifications:		N/A
5.7	Conditioning of the test specimens		
	When production samples are used, three samples of the printed circuit board are tested		N/A
5.7.1	Cold		
	The test is carried out at -25°C		N/A
5.7.3	Rapid change of temperature		
	Severity 1 is specified		N/A
5.9	Additional tests		
	This subclause is not applicable		N/A

IEC 60335-2-96			
Clause	Requirement + Test	Result - Remark	Verdict
K	ANNEX K (NORMATIVE) OVERVOLTAGE CATEGORIES		
	The information on overvoltage categories is extracted from IEC 60664-1		P
	Overvoltage category is a numeral defining a transient overvoltage condition		P
	Equipment of overvoltage category IV is for use at the origin of the installation		N/A
	Equipment of overvoltage category III is equipment in fixed installations and for cases where the reliability and the availability of the equipment is subject to special requirements		N/A
	Equipment of overvoltage category II is energy consuming equipment to be supplied from the fixed installation		P
	If such equipment is subjected to special requirements with regard to reliability and availability, overvoltage category III applies		N/A
	Equipment of overvoltage category I is equipment for connection to circuits in which measures are taken to limit transient overvoltages to an appropriate low level		N/A
L	ANNEX L (INFORMATIVE) GUIDANCE FOR THE MEASUREMENT OF CLEARANCES AND CREEPAGE DISTANCES		
	Sequences for the determination of clearances and creepage distances		P
M	ANNEX M (NORMATIVE) POLLUTION DEGREE		
	The information on pollution degrees is extracted from IEC 60664-1		P
	Pollution		
	The microenvironment determines the effect of pollution on the insulation, taking into account the microenvironment		P
	Means may be provided to reduce pollution at the insulation by effective enclosures or similar		P

IEC 60335-2-96			
Clause	Requirement + Test	Result - Remark	Verdict
	Minimum clearances specified where pollution may be present in the microenvironment		P
	Degrees of pollution in the microenvironment		
	For evaluating creepage distances, the following degrees of pollution in the microenvironment are established:		
	- pollution degree 1: no pollution or only dry, non-conductive pollution occurs. The pollution has no influence		N/A
	- pollution degree 2: only non-conductive pollution occurs, except that occasionally a temporary conductivity caused by condensation is to be expected		P
	- pollution degree 3: conductive pollution occurs or dry non-conductive pollution occurs that becomes conductive due to condensation that is to be expected		N/A
	- pollution degree 4: the pollution generates persistent conductivity caused by conductive dust or by rain or snow		N/A

N	ANNEX N (NORMATIVE) PROOF TRACKING TEST		
	The proof tracking test is carried out in accordance with IEC 60112 with the following modifications:		N/A
7	Test apparatus		
7.3	Test solutions		
	Test solution A is used		N/A
10	Determination of proof tracking index (PTI)		
10.1	Procedure		
	The proof voltage is 100V, 175V, 400V or 600V..... :		N/A
	The last paragraph of Clause 3 applies		N/A
	The test is carried out on five specimens		N/A
	In case of doubt, additional test with proof voltage reduced by 25V, the number of drops increased to 100		N/A
10.2	Report		

IEC 60335-2-96			
Clause	Requirement + Test	Result - Remark	Verdict
	The report stating if the PTI value was based on a test using 100 drops with a test voltage of (PTI-25) V		N/A

O	ANNEX O (INFORMATIVE) SELECTION AND SEQUENCE OF THE TESTS OF CLAUSE 30		
	Description of tests for determination of resistance to heat and fire		P

P	ANNEX P (INFORMATIVE) GUIDANCE FOR THE APPLICATION OF THIS STANDARD TO APPLIANCES USED IN WARM DAMP EQUABLE CLIMATES		
	Modifications applicable for class 0 and 01 appliances having a rated voltage exceeding 150V, intended to be used in countries having a warm damp equable climate and that are marked WDaE		----
	Modifications may also be applied to class 1 appliances having a rated voltage exceeding 150V, intended to be used in countries having a warm damp equable climate and that are marked WdaE, if liable to be connected to a supply mains that excludes the protective earthing conductor		-----
5	General conditions for the tests		
5.7	The ambient temperature for the tests of Clauses 11 and 13 is 40 ⁺³ / ₀		N/A
7	Marking and instructions		
7.1	The appliance marked with the letters WDaE		N/A
7.12	The instructions state that the appliance is to be supplied through a RCD having a rated residual operating current not exceeding 30 mA		N/A
	The instructions state that the appliance is considered to be suitable for use in countries having a warm damp equable climate, but may also be used in other countries		N/A
11	Heating		
11.8	The values of Table 3 are reduced by 15 K		N/A
13	Leakage current and electric strength at operating temperature		
13.2	The leakage current for class I appliances not exceeding 0,5 mA		N/A
15	Moisture resistance		
15.3	The value of t is 37 °C		N/A

IEC 60335-2-96			
Clause	Requirement + Test	Result - Remark	Verdict
16	Leakage current and electric strength		
16.2	The leakage current for class I appliances not exceeding 0,5 mA		N/A
19	Abnormal operation		
19.13	The leakage current test of 16.2 is applied in addition to the electric strength test of 16.3		N/A

Q	ANNEX Q (INFORMATIVE) SEQUENCE OF TESTS FOR THE EVALUATION OF ELECTRONIC CIRCUITS		
	Description of tests for appliances incorporating electronic circuits		N/A

R	ANNEX R (NORMATIVE) SOFTWARE EVALUATION		
	Software evaluated in accordance with the following clauses of Annex H of IEC 60730-1, as modified		
H.2	Definitions		
	Only definitions H.2.16 to H.2.20 applicable		N/A
H.7	Information		
	Only footnotes 12) to 18) of Table 7.2, as modified, applicable		N/A
H.11.12	Controls using software		
	All the subclauses of H.11.12, as modified, except H.11.12.6 and H.11.12.6.1, applicable		N/A
H.11.12.7	Delete text		N/A
H.11.12.7.1	For appliances using software class C having a single channel with self-test and monitoring structure, the manufacturer provides the measures necessary to address the fault/errors in safety related segments and data		N/A
H.11.12.8	Software fault/error detection occurs before compliance with 19.13 of IEC 60335-1 is impaired		N/A
H.11.12.8.1	Replace text		N/A
H.11.12.13	Software and safety related hardware under its control initializes and terminates before compliance with 19.13 of IEC 60335-1 is impaired		N/A

IEC 60335-2-96			
Clause	Requirement + Test	Result - Remark	Verdict
ANNEX EMF			
	The Tested product also complies to the requirements of EN 50366:2003 + A1:2006		—
	Limit100%	Measured max. :5....%	

10.1	TABLE: Power input deviation					P
Input deviation of/at:	P rated (W)	P measured (W)	dP	Required dP	Remark	
HS 6.2	600 W	610 W	+1,7%	+5/-10%	P	
HS 12.2	1200 W	1170 W	-2,5%	+5/-10%	P	
HS 12.2 (single element)*	300 W	307 W	2,33	+5/-10%	P	
*spot check for heater inside this report 21142352_003						

10.2	TABLE: Current deviation					P
Current deviation of/at:	I rated (A)	I measured (A)	dI	Required dI	Remark	
HS 6.2	2,8A	2,68A	-4,3%	+5/-10%	P	
HS 12.2	5,6A	5,48	- 2,15	+5/-10%	P	

11.8	TABLE: Heating test, thermocouples			P
	Test voltage (V)	244 V		—
	Ambient (°C)	25 °C		—
Thermocouple locations		dT (K)	Max. dT (K)	
HS 6.2 with 4 wall mounting heating elements / additional tested HS 12.2 control unit				
Power cord near terminal block		19,4	50	
Terminal block 230V		22,0	60	
Ambient of main switch		21,2	30	
Ambient of SCHRACK rely on electronic board (minimum T70)		35,5	45	
Ambient of ERA transformer (cl. B) on electronic board		40,0 / 52,4	85	
Terminal block 24V		23,1	60	
Main transformer (cl. B) pos. 1		55,7 / 59,4	85	
Main transformer (cl. B) pos. 2		62,9	85	
Ambient T15A fuse fuse holder :T 85)		47,3	60	
Area behind heating element (directly on black test corner) pos. 1		9,5	60	
Area behind heating element (directly on black test corner) pos. 2		1,9	60	

Area on heating element (covered by black test wood) pos. 1	18,7	22 (in accordance)
Area on heating element (covered by black test wood) pos. 2	18,4	22
Area on heating element (not covered by black test wood) pos. 1	11,8	22
Edge of the heating element (90 degree angle)	10,3	22
Test corner under control unit	14,2	60

In addition several conditions of floor heating unit were checked. The temperature rises of surface heating mat, surface floor covering and wood construction under heating mat were measured and inserted in the following table. Due to no detailed information of manufacturer concerning usable floor covering worst case evaluation was taken.

11.2.103	Surface of floor covering.....,		
 metal (worst case)	11,4	22
 wood of test corner	5,0	22
	wooden construction and surface of thermal insulation ~ 5 m2 K/W	20,9	60

11.8	TABLE: Heating test, resistance method					N/A
	Test voltage (V).....:					—
	Ambient, t ₁ (°C).....:					—
	Ambient, t ₂ (°C).....:					—
	Temperature rise of winding	R ₁ (Ω)	R ₂ (Ω)	dT (K)	Max. dT (K)	Insulation class

13.2	TABLE: Leakage current		P
	Heating appliances: 1.15 x rated input		—
	Motor-operated and combined appliances: 1.06 x rated voltage		—
Leakage current between		I (mA)	Max. allowed I (mA)
L/N --> PE		0,1 mA	max (0,75 x 1,2) mA

13.3	TABLE: Electric strength		P
Test voltage applied between:		Voltage (V)	Breakdown (Yes/No)
L/N --> PE		1000	NO
Primary – secondary of main transformer		3000	NO

14	TABLE: Transient overvoltages					N/A
Clearance between:		CI (mm)	Required CI (mm)	Rated impulse voltage (V)	Impulse test voltage (V)	Flashover (Yes/No)

16.2	TABLE: Leakage current		P
	Single phase appliances: 1.06 x rated voltage.....		—
	Three phase appliances 1.06 x rated voltage divided by $\sqrt{3}$:		—
Leakage current between		I (mA)	Max. allowed I (mA)
L/N --> PE		0,1 mA	max (0,75 x 1,2) mA

16.3	TABLE: Electric strength		P
Test voltage applied between:		Voltage (V)	Breakdown (Yes/No)
L/N --> PE		1250	NO
Primary – secondary of main transformer		3000	NO

17	TABLE: Overload protection, temperature rise		N/A
Temperature rise of part/at:		dT (K)	Max. dT (K)

19.7	TABLE: Abnormal operation, locked rotor/moving parts				N/A	
	Test voltage (V).....:				—	
	Ambient, t ₁ (°C)				—	
	Ambient, t ₂ (°C)				—	
Temperature of winding		R ₁ (Ω)	R ₂ (Ω)	dT (K)	T (°C)	Max. T (°C)

19.9	TABLE: Abnormal operation, running overload				N/A	
	Test voltage (V).....:				—	
	Ambient, t ₁ (°C)				—	
	Ambient, t ₂ (°C)				—	
Temperature of winding		R ₁ (Ω)	R ₂ (Ω)	dT (K)	T (°C)	Max. T (°C)

19.13	TABLE: Abnormal operation, temperature rises	P
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During abnormal operations several conditions of destroying the heating mat were chosen:
 Cutting hole into the mat for big and small supply box, location of this hole in the middle, closed to the electrodes, on the electrodes
 Short circuit (picture frame in metal with two fixing points) from the middle of the mat (d=10cm) to position closed to the electrodes (d~50cm); same short circuit between two different heating mats
 Heating mat bended 90 degrees long direction (simulating room corner) and 45 degrees cross direction (simulating inclination of roof)

All the listed conditions results a max. temperature rise of 20 K directly on the heating mat.

Thermocouple locations	dT (K)	Max. dT (K)
heating mat	20	150
Power cord	Not measurable	150

24.1	TABLE: Components					P
Object / part No.	Manufacturer/ trademark	Type / model	Technical data	Standard	Mark(s) of conformity	
Control unit HS6.2 with ...	M-Therm	HS6.2	230V ~ 50Hz 2,8A IP20 2x24V/300W	EN 60335	Tested in appliance	
... plug / power cord	Various	H05VV-F	3D0,75mm ²	VDE 0620 / HD21	VDE	
... cord anchorage	Elkay	692 - RH	Thread : M20	EN 60335	Tested in appliance	
... main terminal block	WAGO	261	500V 2,5mm ²	EN 60998	VDE	
... main switch	ARCOELECTRIC	85...	250V 10A T125 5E4	EN 61058	ENEC	
... electronic board with... ..	NN	524082 HS6-2	NN	EN 60335	Tested in appliance	
... .. terminal block	WAGO	AK(Z)700/- 5.0 V	250 V/ 24 A 2,5mm ²	VDE 611	VDE	
... .. rely	SCHRACK / TYCO) RT424024 (RT33L024	DC24V / 250V) 2CO contacts 8A (1 NO contact 16A	IEC 61810	VDE	
... .. fuseholder (24 V)	littlefuse	FKH; 178.6152.000		EN 60335.	Tested in appl	

... fuse (24V)	littlefuse	Blade fuse 142.6185.515	15 A	-----	-----
... X2 capacitor	ISKRA	KNB 1560	0,22µF 275VAC 47n + 100R	EN 132400	ENEC
... transformer	ELA	EI 30/12,5	230/12V 1,5VA ta70 cl.B	EN 61558	VDE
... main transformer	POLYTRONIK (Sedlbauer)	RSO861206	230V 24V 600VA cl.B	EN 61558	ENEC
... fuse holder (230 V)	Schurter	FPG4	250 V	EN 60127-6	VDE
... fuse in control unit HS6.2	ESKA	522.700	3,15 A 250 V	EN 60127-2-5	VDE
... secondary terminal block	PTR	SRMB4	400V 32A 4mm ²	IEC 60947	NEMKO
Control unit HS12.2 with ...	M-Therm	HS12.2	230V ~ 50Hz 5,6A IP20 4x24V/300W	EN 60335	Tested in appliance
... plug / power cord	Various	H05VV-F	3D0,75mm ²	VDE 0620 / HD21	VDE
... cord anchorage	RH	NN	NN	EN 60335	Tested in appliance
... main terminal block	WAGO	261	500V 2,5mm ²	EN 60998	VDE
... main switch	ARCOELECTRIC	85...	250V 10A T125 5E4	EN 61058	ENEC
... electronic board with... ..	NN	523698 HS12-2 V2.21	NN	EN 60335	Tested in appliance
... relay	SCHRACK / TYCO) RT424024 (RT33L024	DC24V / 250V) 2CO contacts 8A (1NO contact 16A	IEC 61810	VDE
... X2 capacitor	ISKRA	KNB 1560	0,22µF 275VAC 47n + 100R	EN 132400	ENEC
... transformer	ELA	EI 30/12,5	230/12V 1,5VA ta70 cl.B	EN 61558	VDE
... main transformer	POLYTRONIK (Sedlbauer)	RSO861171	230V 24V 1200VA cl.B	EN 61558	ENEC

... fuse holder (230 V)	Schurter	FPG4	250 V	EN 60127-6	VDE
... fuse in control unit HS12.2	ESKA	522.700	6,3 A 250 V	EN 60127-2-5	VDE
... secondary terminal block	PTR	SRMB4	400V 32A 4mm ²	IEC 60947	NEMKO
Room thermostat	Moletherm	HT08	2x1,5V battery max 230V 16(3,5)A IP20	Acc. to clause 5.6 not part of these tests	
Wall heating unit	MOLEATHERM	Wanddirekt- heizung	IPX1 150W 24VAC 6,25A	EN 60335	Tested in appliance
Floor heating unit	M-THERM COMFORT- HEATING GMBH	Fußboden- direktheizung	150W	EN 60335	Tested in appliance
¹⁾ An asterisk indicates a mark which assures the agreed level of surveillance					

28.1	TABLE: Threaded part torque test			N/A
Threaded part identification	Diameter of thread (mm)	Column number (I, II, or III)	Applied torque (Nm)	

29.1	TABLE: Clearances						P
	Overvoltage category ... :					—	
		Type of insulation:					
Rated impulse voltage (V):	Min. cl (mm)	Basic	Functional	Supplementary	Reinforced	Verdict / Remark	
330	0,5*		X			P	
500	0,5*						
800	0,5*						
1 500	0,5**						
2 500	1,5**	X				P	
4 000	3,0**						
6 000	5,5**						
8 000	8,0**						
10 000	11,0**						
<p>*) The value is increased to 0,8mm for pollution degree 3</p> <p>*) If the construction is affected by wear, distortion, movement of the parts or during assembly, the value is increased by 0,5 mm</p>							

29.2	TABLE: Creepage distances, basic, supplementary and reinforced insulation										P	
Working voltage (V)	Creepage distance (mm)								Type of insulation			Verdict
	Pollution degree											
	1	2			3							
		Material group			Material group							
		I	II	IIIa/IIIb	I	II	IIIa/IIIb	B*)	S*)	R*)		
≤50	0,2	0,6	0,9	1,2	1,5	1,7	1,9		—	—		
≤50	0,2	0,6	0,9	1,2	1,5	1,7	1,9	—		—		
≤50	0,4	1,2	1,8	2,4	3,0	3,4	3,8	—	—			
>50 and ≤125	0,3	0,8	1,1	1,5	1,9	2,1	2,4		—	—		
>50 and ≤125	0,3	0,8	1,1	1,5	1,9	2,1	2,4	—		—		
>50 and ≤125	0,6	1,6	2,2	3,0	3,8	4,2	4,8	—	—			
>125 and ≤250	0,6	1,3	1,8	2,5	3,2	3,6	4,0	X	—	—	P	
>125 and ≤250	0,6	1,3	1,8	2,5	3,2	3,6	4,0	—		—		
>125 and ≤250	1,2	2,6	3,6	5,0	6,4	7,2	8,0	—	—			

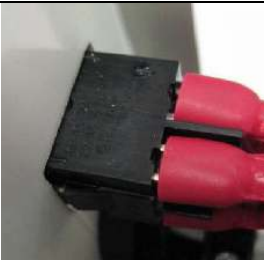
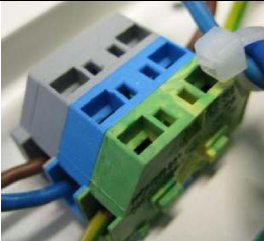

>250 and ≤400	1,0	2,0	2,8	4,0	5,0	5,6	6,3		—	—	
>250 and ≤400	1,0	2,0	2,8	4,0	5,0	5,6	6,3	—		—	
>250 and ≤400	2,0	4,0	5,6	8,0	10,0	11,2	12,6	—	—		
>400 and ≤500	1,3	2,5	3,6	5,0	6,3	7,1	8,0		—	—	
>400 and ≤500	1,3	2,5	3,6	5,0	6,3	7,1	8,0	—		—	
>400 and ≤500	2,6	5,0	7,2	10,0	12,6	14,2	16,0	—	—		
>500 and ≤800	1,8	3,2	4,5	6,3	8,0	9,0	10,0		—	—	
>500 and ≤800	1,8	3,2	4,5	6,3	8,0	9,0	10,0	—		—	
>500 and ≤800	3,6	6,4	9,0	12,6	16,0	18,0	20,0	—	—		
>800 and ≤1000	2,4	4,0	5,6	8,0	10,0	11,0	12,5		—	—	
>800 and ≤1000	2,4	4,0	5,6	8,0	10,0	11,0	12,5	—		—	
>800 and ≤1000	4,8	8,0	11,2	16,0	20,0	22,0	25,0	—	—		
>1000 and ≤1250	3,2	5,0	7,1	10,0	12,5	14,0	16,0		—	—	
>1000 and ≤1250	3,2	5,0	7,1	10,0	12,5	14,0	16,0	—		—	
>1000 and ≤1250	6,4	10,0	14,2	20,0	25,0	28,0	32,0	—	—		
>1250 and ≤1600	4,2	6,3	9,0	12,5	16,0	18,0	20,0		—	—	
>1250 and ≤1600	4,2	6,3	9,0	12,5	16,0	18,0	20,0	—		—	
>1250 and ≤1600	8,4	12,6	18,0	25,0	32,0	36,0	40,0	—	—		
>1600 and ≤2000	5,6	8,0	11,0	16,0	20,0	22,0	25,0		—	—	
>1600 and ≤2000	5,6	8,0	11,0	16,0	20,0	22,0	25,0	—		—	
>1600 and ≤2000	11,2	16,0	22,0	32,0	40,0	44,0	50,0	—	—		
>2000 and ≤2500	7,5	10,0	14,0	20,0	25,0	28,0	32,0		—	—	
>2000 and ≤2500	7,5	10,0	14,0	20,0	25,0	28,0	32,0	—		—	
>2000 and ≤2500	15,0	20,0	28,0	40,0	50,0	56,0	64,0	—	—		
>2500 and ≤3200	10,0	12,5	18,0	25,0	32,0	36,0	40,0		—	—	
>2500 and ≤3200	10,0	12,5	18,0	25,0	32,0	36,0	40,0	—		—	
>2500 and ≤3200	20,0	25,0	36,0	50,0	64,0	72,0	80,0	—	—		
>3200 and ≤4000	12,5	16,0	22,0	32,0	40,0	45,0	50,0		—	—	
>3200 and ≤4000	12,5	16,0	22,0	32,0	40,0	45,0	50,0	—		—	
>3200 and ≤4000	25,0	32,0	44,0	64,0	80,0	90,0	100,0	—	—		
>4000 and ≤5000	16,0	20,0	28,0	40,0	50,0	56,0	63,0		—	—	
>4000 and ≤5000	16,0	20,0	28,0	40,0	50,0	56,0	63,0	—		—	
>4000 and ≤5000	32,0	40,0	56,0	80,0	100,0	112,0	126,0	—	—		




>5000 and ≤6300	20,0	25,0	36,0	50,0	63,0	71,0	80,0		—	—	
>5000 and ≤6300	20,0	25,0	36,0	50,0	63,0	71,0	80,0	—		—	
>5000 and ≤6300	40,0	50,0	72,0	100,0	126,0	142,0	160,0	—	—		
>6300 and ≤8000	25,0	32,0	45,0	63,0	80,0	90,0	100,0		—	—	
>6300 and ≤8000	25,0	32,0	45,0	63,0	80,0	90,0	100,0	—		—	
>6300 and ≤8000	50,0	64,0	90,0	126,0	160,0	180,0	200,0	—	—		
>8000 and ≤10000	32,0	40,0	56,0	80,0	100,0	110,0	125,0		—	—	
>8000 and ≤10000	32,0	40,0	56,0	80,0	100,0	110,0	125,0	—		—	
>8000 and ≤10000	64,0	80,0	112,0	160,0	200,0	220,0	250,0	—	—		
>10000 and ≤12500	40,0	50,0	71,0	100,0	125,0	140,0	160,0		—	—	
>10000 and ≤12500	40,0	50,0	71,0	100,0	125,0	140,0	160,0	—		—	
>10000 and ≤12500	80,0	100,0	142,0	200,0	250,0	280,0	320,0	—	—		

*) , B=Basic, S=Supplementary and R=Reinforced


29.2	TABLE: Creepage distances, functional insulation								P
Working voltage (V)	Creepage distance (mm) Pollution degree							Verdict / Remark	
	1	2			3				
	Material group			Material group					
	I	II	IIIa/IIIb	I	II	IIIa/IIIb			
≤50	0,2	0,6	0,8	1,1	1,4	1,6	1,8	P	
>50 and ≤125	0,3	0,7	1,0	1,4	1,8	2,0	2,2		
>125 and ≤250	0,4	1,0	1,4	2,0	2,5	2,8	3,2	P	
>250 and ≤400	0,8	1,6	2,2	3,2	4,0	4,5	5,0		
>400 and ≤500	1,0	2,0	2,8	4,0	5,0	5,6	6,3		
>500 and ≤800	1,8	3,2	4,5	6,3	8,0	9,0	10,0		
>800 and ≤1000	2,4	4,0	5,6	8,0	10,0	11,0	12,5		
>1000 and ≤1250	3,2	5,0	7,1	10,0	12,5	14,0	16,0		
>1250 and ≤1600	4,2	6,3	9,0	12,5	16,0	18,0	20,0		
>1600 and ≤2000	5,6	8,0	11,0	16,0	20,0	22,0	25,0		
>2000 and ≤2500	7,5	10,0	14,0	20,0	25,0	28,0	32,0		
>2500 and ≤3200	10,0	12,5	18,0	25,0	32,0	36,0	40,0		
>3200 and ≤4000	12,5	16,0	22,0	32,0	40,0	45,0	50,0		

>4000 and ≤5000	16,0	20,0	28,0	40,0	50,0	56,0	63,0	
>5000 and ≤6300	20,0	25,0	36,0	50,0	63,0	71,0	80,0	
>6300 and ≤8000	25,0	32,0	45,0	63,0	80,0	90,0	100,0	
>8000 and ≤10000	32,0	40,0	56,0	80,0	100,0	110,0	125,0	
>10000 and ≤12500	40,0	50,0	71,0	100,0	125,0	140,0	160,0	

TABLE 30.1 RESISTANCE TO HEAT, FIRE AND TRACKING (appended table)														
Component	Manufacturer	Type	Ball pressure test				Tracking test [CTI/ PTI]	Glow wire test					Needle- flame test	Verdict
			75 °C	cl. 11 +40 °C	125 °C	cl. 19 +25 °C		GWT 550 °C	GWT 650 °C	GWT 750 °C	GWFI 850 °C	GWIT		
	ARCOELECTRIC	85...			X					X	X		1)	P
	WAGO	261			X					X	X			P
	WAGO	AK(Z)700/.. - 5.0			X					X	X		1)	P

Component	Manufacturer	Type	Ball pressure test				Tracking test [CTI/ PTI]	Glow wire test				Needle- flame test	Verdict	
	Schurter	FPG4			X					X	X			P
	PTR	SRMB4			X					X	X			P
	littlefuse	FKH; 178.6152.00 0			X					X	X			P
¹⁾ surrounding parts are subjected to the needle-flame test of Annex E														

EN 60 335-1			
DIFFERENCES EN TO IEC-STANDARDS			
Clause	Requirement – Test	Result – Remark	Verdict
6	CLASSIFICATION		
6.1	Protection against electric shock: Class I, II, III	Class I	P

7	MARKING AND INSTRUCTIONS		
7.1	A	Marking of rated voltage or rated voltage range, for appliances intended to be connected to the supply mains, shall cover:	
		- 230 V for single-phase appliances	P
		- 400 V for multi-phase appliances	N/A
-----		Remark: symbol according WEEE –directive (2002/96/EG)	P
		 on control unit	

24	COMPONENTS		
24.1.7		If the remote operation of the appliance is via a telecommunication network, the relevant standard for the telecommunication interface circuitry in the appliance is EN 41003 and EN 60950 , cl. 6.3 (EN 60335 – 1 A 13 :2008)	N/A
24.5		The second paragraph of the requirement is not applicable (EN 60335-1:2002 + A11:2004)	P

25	SUPPLY CONNECTION AND EXTERNAL FLEXIBLE CORDS		
25.6	A	Supply cords of single-phase portable appliances having a rated current not exceeding 16 A shall be fitted with a plug complying with the standard sheets of IEC 60083:1975:	
		- for class I appliances standard sheet C2b, C3b, or C4	P

EN 60 335-1			
		- for class II appliances standard sheet C5, or C6	N/A
25.7	A	Ordinary polychloroprene sheathed flexible cord (code designation 60245 IEC 57)	P
		When supply cords having high flexibility are used, they shall not be lighter than:	
		- rubber insulated and sheathed cord (code designation 60245 IEC 86)	N/A
		- rubber insulated, cross linked PVC sheathed cord (code designation 60245 IEC 87)	N/A
		- cross linked PVC insulated and sheathed cord (code designation 60245 IEC 88)	N/A
		See Note	
32		RADIATION, TOXICITY AND SIMILAR HAZARDS	
32.1		Electromagnetic fields .Measurement according EN 50366	See appended table P
G		ANNEX G SAFETY ISOLATING TRANSFORMATORS	
29		Replace the text by the following:	
		29.1, 29.2 and 29.3 The distances specified in items 2a, 2c and 3 in Table 13 of IEC 61558-1 apply. (EN 60335-1:2002 + A11:2004)	N/A

ZA		ANNEX ZA, SPECIAL NATIONAL CONDITIONS	
7.12		DENMARK: requirements regarding marking tag of power supply cord and connecting of earthing wire	(cord set with plug) N/A
19.5		NORWAY: the test is also applicable to appliances intended to be permanently connected to fixed wiring	N/A
22.2		FRANCE, NORWAY: The second paragraph of this subclause dealing with single-phase Class I appliances with heating elements is not applicable due to the supply system	N/A
25.6		BELGIUM, FRANCE, SPAIN, UNITED KINGDOM: plugs according to Standard Sheet C2b not allowed	P

EN 60 335-1			
	AUSTRIA, GERMANY, FINLAND, ICELAND, IRELAND, ITALY, LUXEMBOURG, NETHERLANDS, NORWAY, PORTUGAL, SPAIN, SWEDEN, SWITZERLAND, UNITED KINGDOM: plugs according to Standard C3b not allowed		P
	DENMARK: Supply cords of single-phase portable appliances having a rated current not exceeding 10 A provided with a plug according to the following:		
	Class I appliances: Section 107-2-DI Standard Sheet DK2-1a	Not checked	----
	For appliances covered by a Part 2 of EN 60 335, also plugs in accordance with IEC 83, Standard Sheet C2b, C3b or C4 are allowed		P
	Class II appliances: IEC 83, Standard Sheet C5 or C6		N/A
	Stationary single-phase appliances, having a rated current not exceeding 10 A, and provided with a plug, the plug is in accordance with the requirements above		N/A
	Multi-phase appliances and single-phase appliances having a rated current exceeding 10 A, and provided with a plug, the plug is in accordance with the requirements below:		
	Class I appliances: Section 107-2-D1, Standard Sheet DK6-1a/EN 60 309-2, Standard Sheet 2-II, 2-IV		N/A
	Class II appliances: Section 107-2-D1, Standard Sheet DK6-1a/2-II, 2-IV		N/A
	IRELAND: plug is in accordance with Standard Sheets B2 and C5 are allowed	Not checked	----
	ITALY: Only plugs listed in CENENLEC Report ROBT-005:2001 are allowed	Not checked	----
	SPAIN: For appliances for household use, only the following plugs are allowed:		
	- according to UNE 20315: ESC 10-1b, C2b, C4, C6 or ESB 25-5b		P
	- according to UNE-EN 50075	Not checked	----

EN 60 335-1			
	SWITZERLAND: supply cords of portable household and similar electrical appliances, rated current not exceeding 10 A, provided with a plug complying with SEV 1011 or IEC 884-1 and one of the following dimension sheets:		
	SEV 6532-2:1991 plug type 15 3P+N+PE 250/400 V, 10 A		N/A
	SEV 6532-2:1991 plug type 11 L+N 250 V, 10 A		N/A
	SEV 6532-2:1991 plug type 12 L+N+PE 250 V, 10 A	Not checked	----
25.8	IRELAND, UNITED KINGDOM: replacement of figures (rated current/cross-sectional area) in the table	Not checked	----

29	CLEARANCES, CREEPAGE DISTANCES AND SOLID INSULATION		
29.3	R	- an assessment of the thermal quality of the material combined with an electric strength test, in accordance with 29.3.3 and, for accessible reinforced insulation consisting of a single layer, measurement in accordance with 29.3.Z1 (EN 60335-1/A12:2006)	P

ZAA	ANNEX ZAA, informative		
	Relevance of the Directive for pressure equipment (EN 60335-2-24:2003 + A11:2004)	(See 2 appended tables)	P

ZB	ANNEX ZB, A-DEVIATIONS		
4	SWITZERLAND: information about batteries		N/A
7.1	ITALY: the voltage is 220 V/380 V		N/A
7.12	DENMARK: Danish Heavy Current Regulations, Section 6, Clause 801.471.2; Item 2 and 3		N/A
25.6	IRELAND: regulations concerning plugs to be fitted to domestic appliances	Not checked	----

EN 60 335-1			
	UNITED KINGDOM: regulations concerning plugs to be fitted to domestic appliances	Not checked	----
29.3	The provisions of the third dashed item are not applicable for appliances, where the insulation is accessible (EN 60335-1:2002/A1:2004)		P
	Appropriate additional measures, such as a multi-layered insulation or adequate thickness, shall be taken if used for accessible insulation to ensure that the appliance will not become hazardous in case of the presence of one failure (e.g. a hole in the layer) (EN 60335-1:2002/A1:2004)		N/A

ZC	ANNEX ZC, NORMATIVE REFERENCES TO INTERNATIONAL PUBLICATIONS WITH THEIR CORRESPONDING EUROPEAN PUBLICATIONS		
	The annex contains a list of standards which are referred to, and thus become part of, this standard (A1:2005)		P

ZD	ANNEX ZD, informative		
	IEC and GENELEC code designations for flexible cords		noted

EN 60335-1: 2002/A11			
24.5	Delete the second paragraph of the requirement (EN 60335-1/A11: 2004)		N/A

Annex G	SAFETY ISOLATING TRANSFORMERS		--
29	Clearances, creepage distances and solid insulation		
29.1, 29.2 and 29.3	The distances specified in items 2a, 2c and 3 in table 13 of IEC 61558-1 apply (EN 60335-1/A11: 2004)		noted

EN 60335-1: 2002/A12			
29.3	Replace the third dashed item by: - an assessment of the thermal quality of the material combined with an electric strength test, in accordance with 29.3.3 and, for accessible reinforced insulation consisting of a single layer, measurement in accordance with 29.3.Z1 (EN 60335-1/A12: 2006)		N/A
29.3.Z1	If accessible reinforced insulation consists of a single layer, the thickness of this layer shall comply with Table Z1 (EN 60335-1/A12: 2006)		N/A

EN 60335-1/A13 : 2008			
24.1.7	Replace by: If the remote operation of the appliance is via a telecommunication network, the relevant standards for the telecommunication interface circuitry in the appliance are EN 41003 and EN 60950-1:2006, Subclause 6.3.		N/A

ANNEX USED MEASUREMENT EQUIPMENT USED IN REPORT 21142352 001 – 002

Measurement	Equipment no	Next calibration
Heating test	14400081	03/2010
Dielectric strength	14400042	04/2010
Leakage current	14400031	02/2010
Input measurement	14400049	09/2010
Distances	14400710	12/2009
EMF tester	30101395	11/2009
EMF probe	30101396	11/2009
Ground connection	14400041	04/2010

ANNEX USED MEASUREMENT EQUIPMENT USED FOR SPOT CHECK IN REPORT 21142352 003

Input measurement	14100633	03/2011